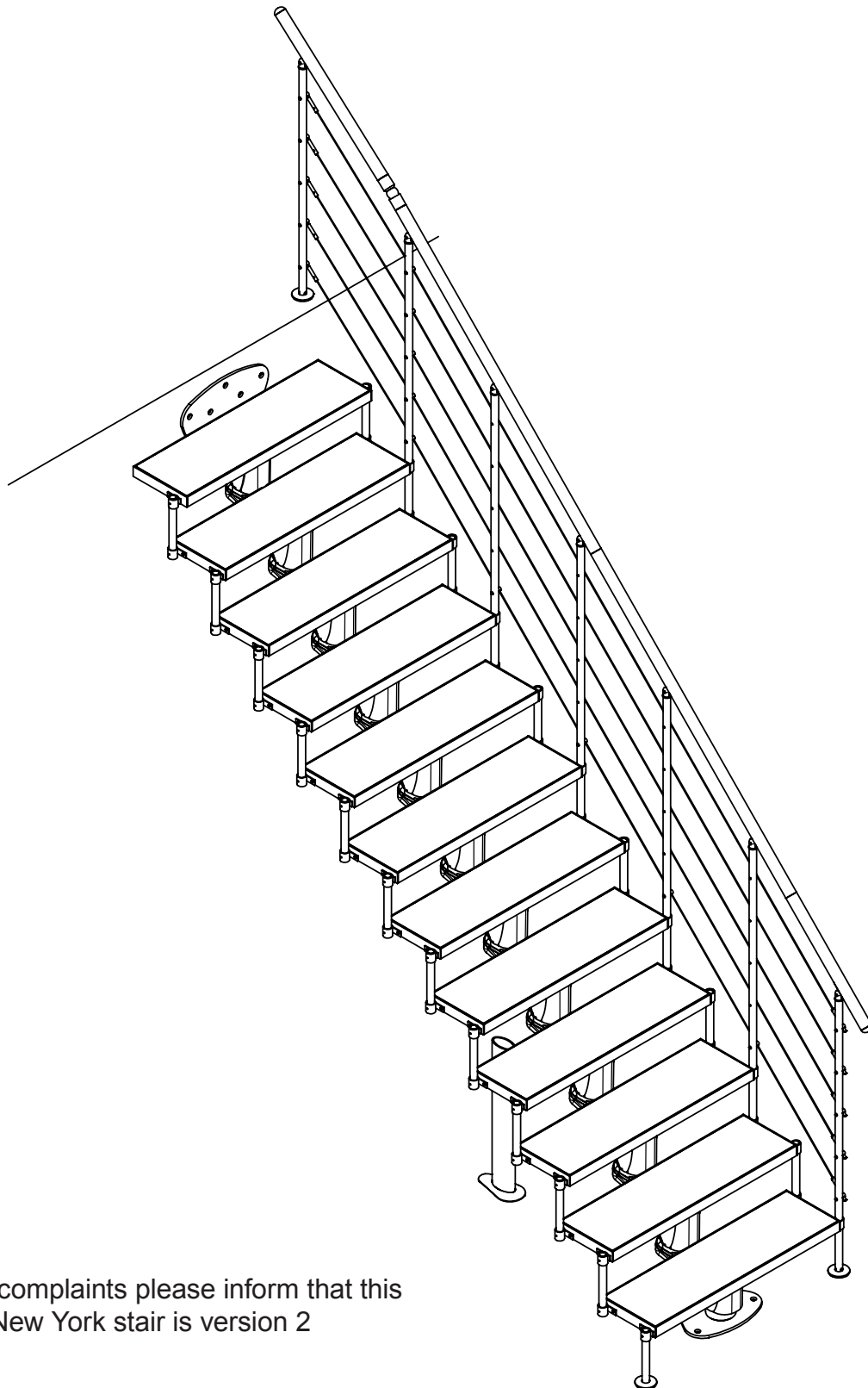


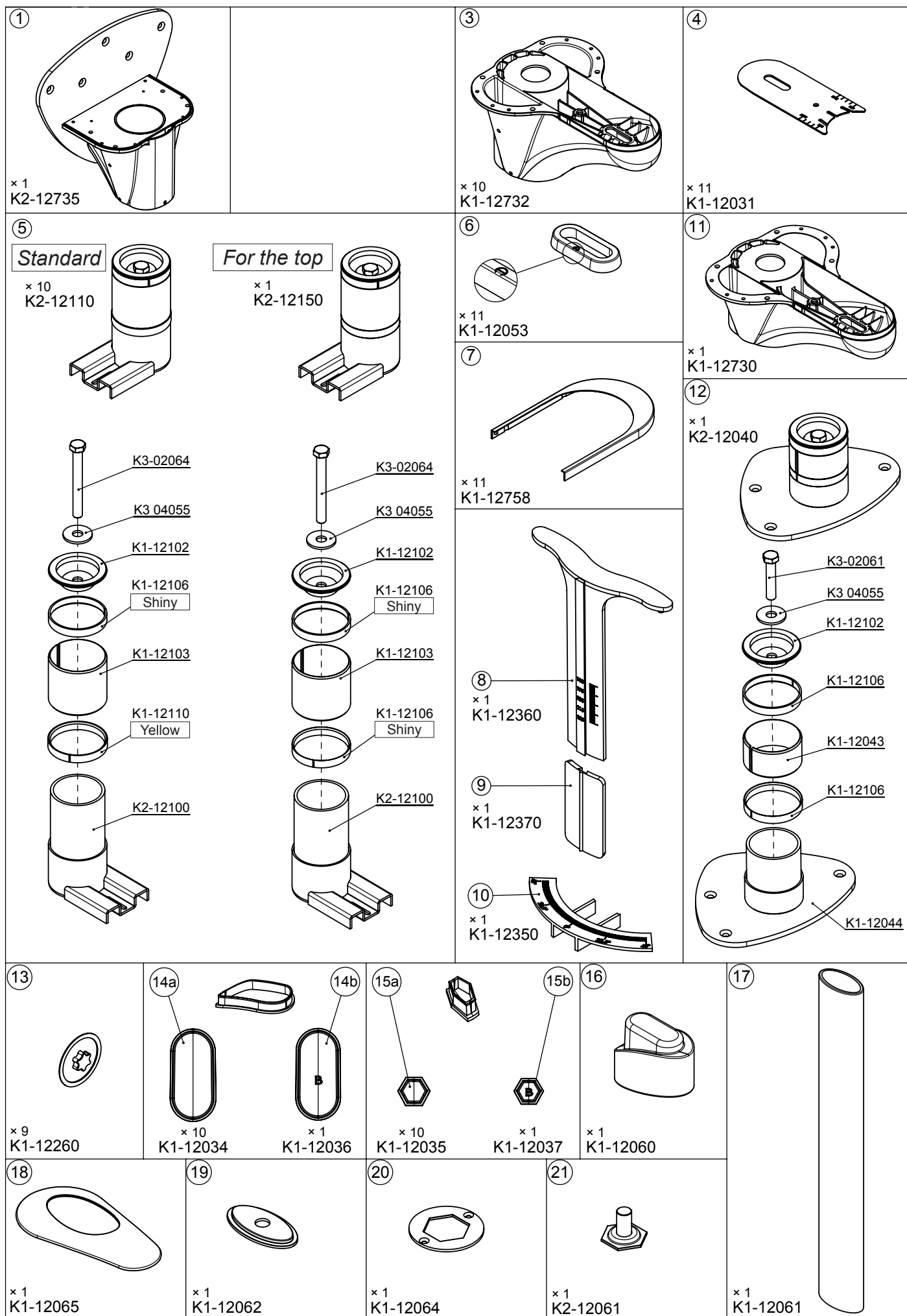
NEW YORK

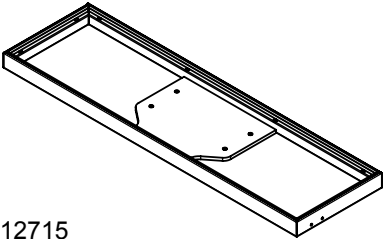
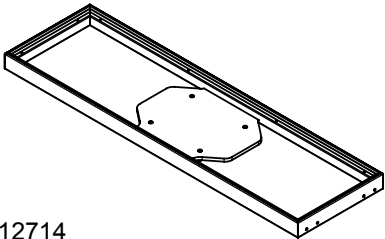
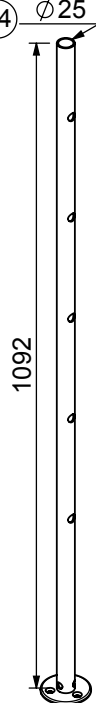
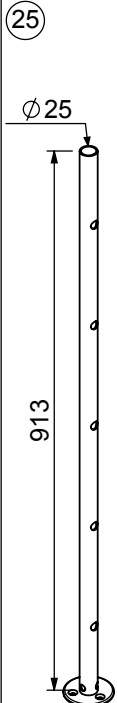


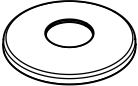




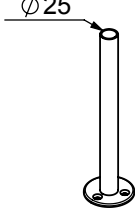

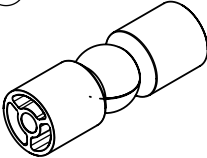










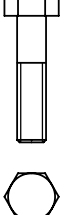

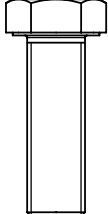





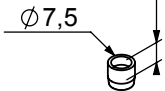
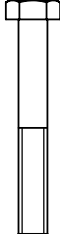




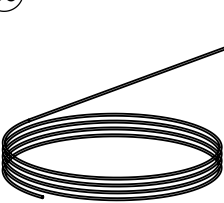
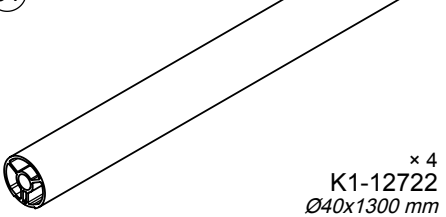
Assembly Instruction

(GB)



For any complaints please inform that this
New York stair is version 2



<p>22</p>  <p>× 1 K2-12715</p>	<p>23</p>  <p>× 11 K2-12714</p>	<p>24</p>  <p>25</p> 	<p>26</p> 
<p>27</p>  <p>× 46 K2-12720</p>	<p>28</p>  <p>× 3 K1-14024</p>	<p>29</p>  <p>× 7 K1-12204</p>	<p>30</p>  <p>× 7 K1-12207</p>
<p>31</p>  <p>× 18 K1-12756</p>	<p>32</p>  <p>× 35 K1-04041</p>	<p>33</p>  <p>× 1 K2-12228</p>	<p>34</p>  <p>× 2 K1-12755</p>
<p>35</p>  <p>× 1 K2-12760</p>	<p>36</p>  <p>× 2 K3-08020</p>	<p>37</p>  <p>× 5 K3-08070</p>	<p>38</p>  <p>× 10 K2-04200</p>
<p>39</p>  <p>× 17 K1-12228</p>	<p>40</p>  <p>× 35 K1-04040 M6×16</p>	<p>41</p>  <p>× 9 K3-08001 Ø12×60</p>	<p>42</p>  <p>× 92 K3-02102 M5×12</p>
<p>43</p>  <p>× 11 K3-06022 Ø5×35</p>	<p>44</p>  <p>× 11 K3-08002 Ø8×40</p>	<p>45</p>  <p>× 7 K3-01002 M5×16</p>	<p>46</p>  <p>× 10 K3-02085 M8×35</p>
<p>47</p>  <p>× 11 K3-04028 Ø8</p>	<p>48</p>  <p>× 11 K3-02070 M16×50</p>	<p>49</p>  <p>× 11 K3-03008 M8</p>	<p>50</p>  <p>× 7 K3-03020 M5</p>
<p>51</p>  <p>× 48 K3-04016 Ø6</p>	<p>52</p>  <p>× 48 K3-03026 M6</p>	<p>53</p>  <p>× 65 K3-05002 M6×8</p>	<p>54</p>  <p>× 2 K1-12361</p>
<p>55</p>  <p>× 1 K3-02086 M8×60</p>	<p>56</p>  <p>× 9 K3-06024 Ø10×65,5</p>	<p>57</p>  <p>× 46 K3-05013 M6×6</p>	<p>58</p>  <p>× 46 K3-05013 M6×6</p>
<p>59</p>  <p>× 14 K3-06058 Ø4,8×16</p>	<p>60</p>  <p>25 m K1-23391 Ø3</p>	<p>61</p>  <p>× 4 K1-12722 Ø40×1300 mm</p>	

62



× 22
K1-12380

63



× 11
K1-12381

64



× 11
K1-12382

65



× 11
K1-12383

66



× 11
K1-12384



NEW YORK

Congratulations on the purchase of your new NEW YORK staircase! For the best results for your own home, you should read the following before assembly.

Important: Read this before assembly!

Before assembly, please check that the actual delivery matches the shipping note, and know whether it is straight flight (S), left- (L) or a right- (R) turn staircase. Please also verify that the number of steps delivered corresponds to your floor height (see table).

The staircase you have bought is a multiflexible staircase, and you might experience excessive parts for the banister construction.

The staircase is available in one width:
94 cm incl. banister (tread width 86 cm)

Rises (No. of treads +1)	Min. mm	Rise heights								Max. mm
		185	190	195	200	205	210	215	220	
(9 + 1) 10	1850	1900	1950	2000	2050	2100	2150	2200	2250	2250
(10 + 1) 11	2035	2090	2145	2200	2255	2310	2365	2420	2475	2475
(11 + 1) 12	2220	2280	2340	2400	2460	2520	2580	2640	2700	2700
(12 + 1) 13	2405	2470	2535	2600	2665	2730	2795	2860	2925	2925
(13 + 1) 14	2590	2660	2730	2800	2870	2940	3010	3080	3150	3150
(14 + 1) 15	2775	2850	2925	3000	3075	3150	3225	3300	3375	3375

N.B.

It is important to check the stability of the ground floor and the deck before mounting the staircase. If you are in doubt, we recommend to seek professional assistance.

In wooden floors you must predrill with an Ø8 mm drill. In concrete floors you must predrill with an Ø12 mm drill (see illustration 6, page 8 and illustration 18, page 16).

Notice that rawl plugs are used for concrete floors, however, not for wooden floors.

We recommend 2 fitters for the assembly of this staircase.

Determination of the requested rise height

- The maximum number of rises corresponds to the number of steps delivered +1.
In order to determine the rise (S), you must know your floor-to-floor height (H). This is measured from the ground on which the staircase start up to the top of the floor where the staircase will be mounted.
Dividing the floor height (H) by the number of rises (N), gives you the average rise. See the following example and illustration.

Example:

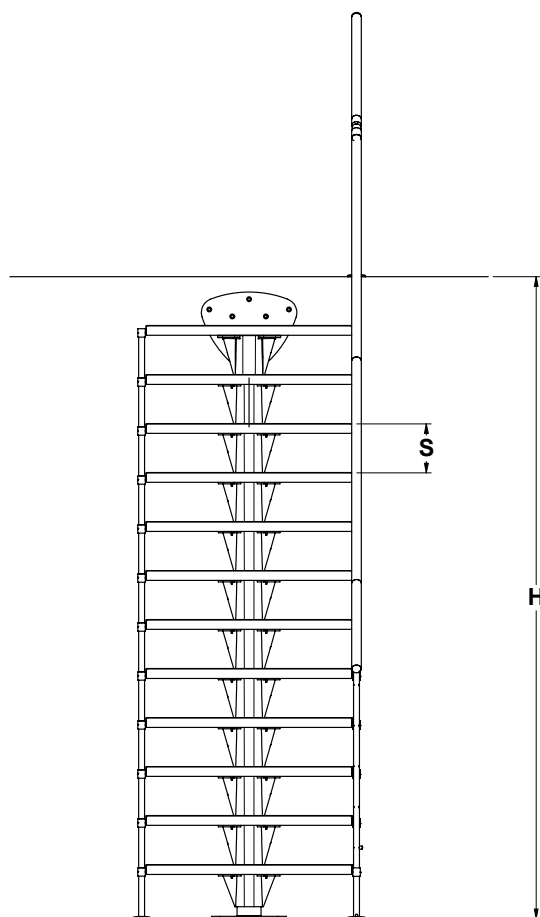
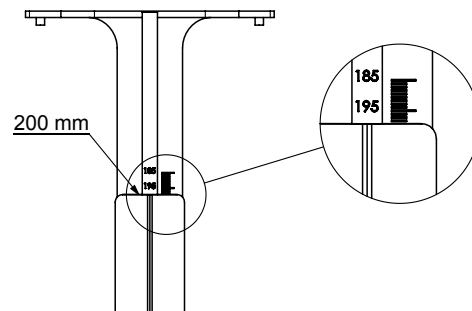
12 steps = 13 rises

Floor height (H) (example) = 2600 mm

$2600 \text{ mm} / 13 \text{ rises} = \text{an average rise of } 200 \text{ mm}.$

A rise can vary between 185 mm and 225 mm.

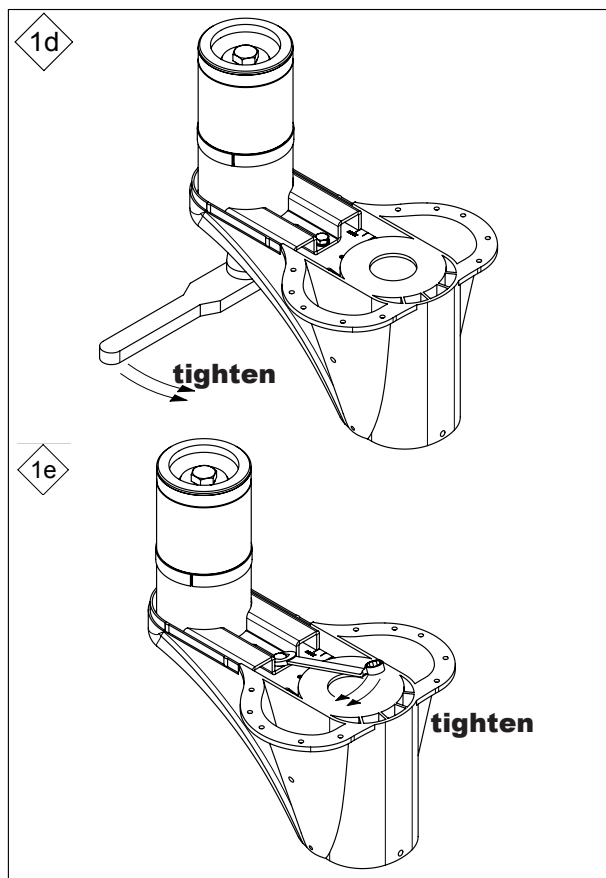
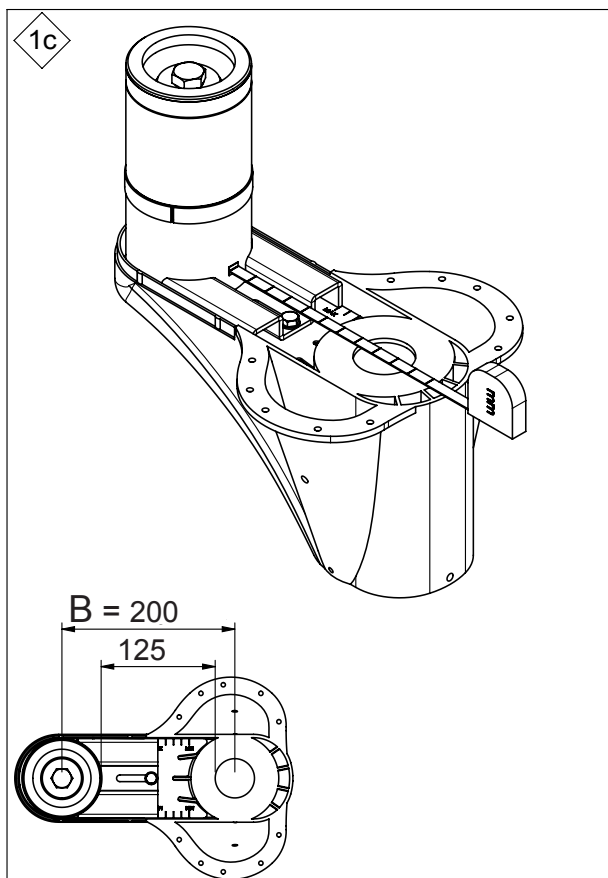
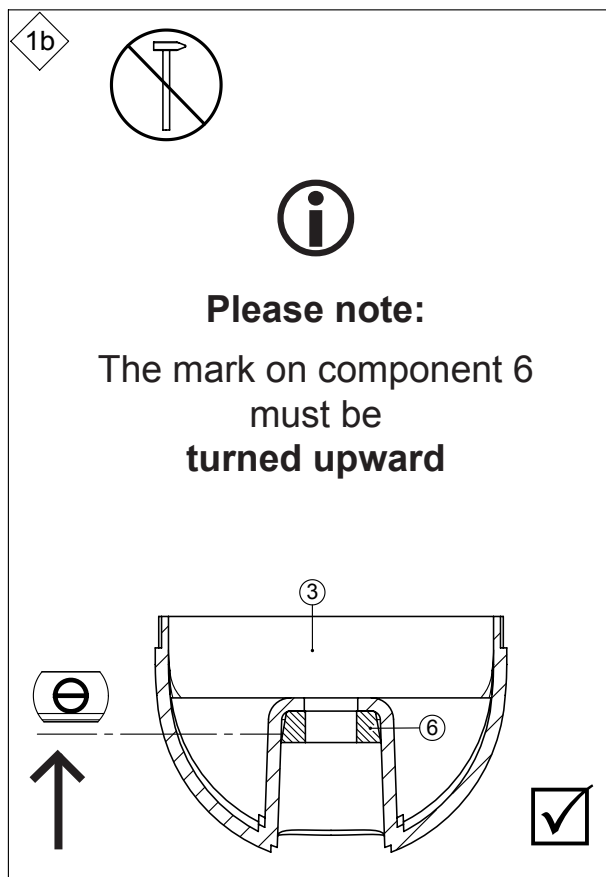
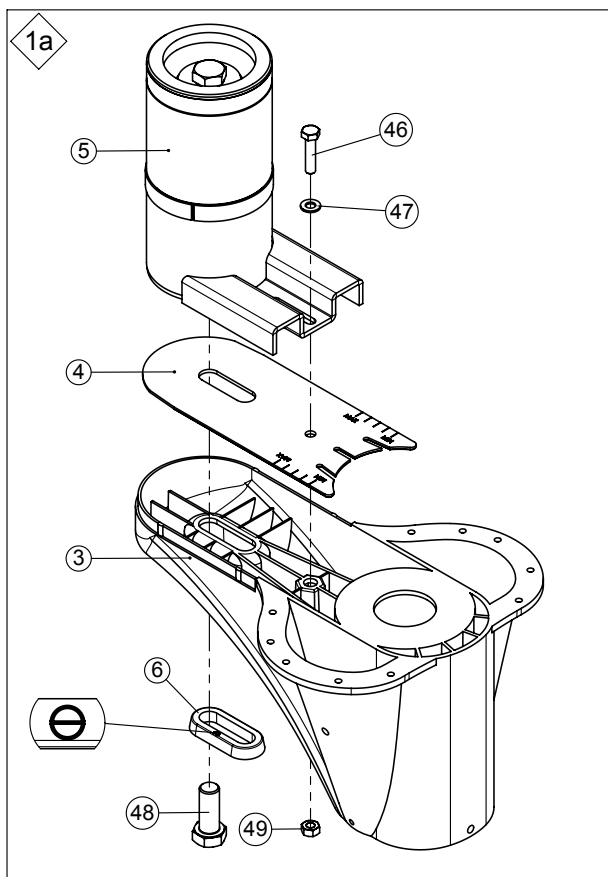
If the result of the average rise height is not between 185 and 225 mm, both numbers included, you must remove or add a tread.



Please be aware of the fact that the staircase must be mounted downwards - beginning from the top tread !

NB: Remember to adjust the rise height on the template
after mounting each step!

1a-1e: The assembly is made easier by premounting the supporting elements and by preadjusting the required going of the staircase (Going = G = 200 mm).



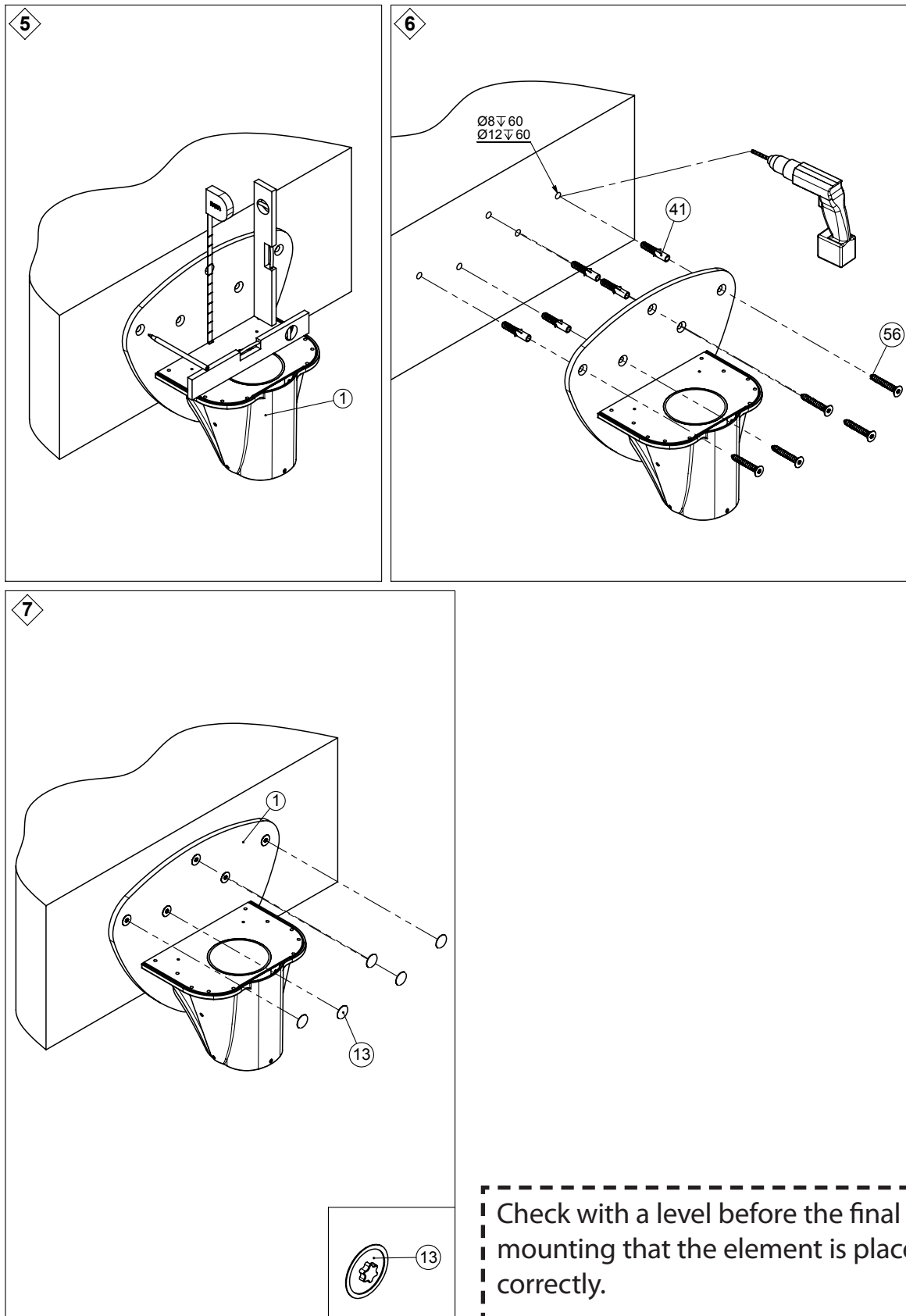
Please notice: That the 1. element ALWAYS has to be mounted in midposition (203 mm) - also illustrated at figure 9 on page 11.

5: MOUNTING THE TOP ELEMENT

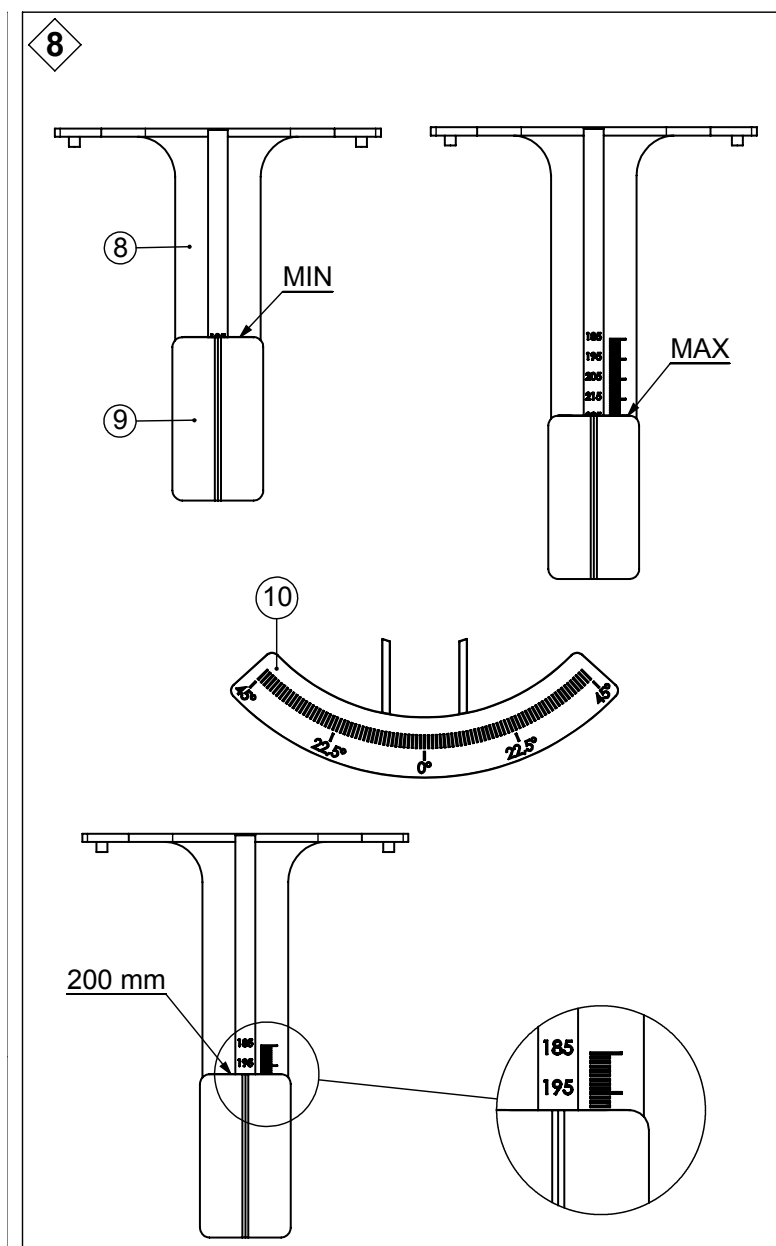
Placing of the top element is calculated in the following way: From the deck floor you must measure off the calculated rise height and tread thickness.

(E.g.: rise height 200 mm + tread thickness 40 mm = 240 mm).

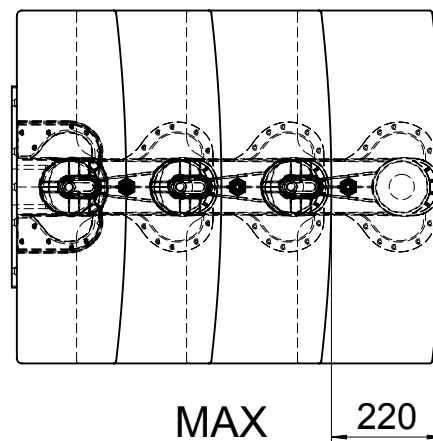
This is the mounting height X of the top element. The element is fastened with enclosed rawl plugs and screws, if it is a concrete deck, and only screws, if it is a wooden deck.

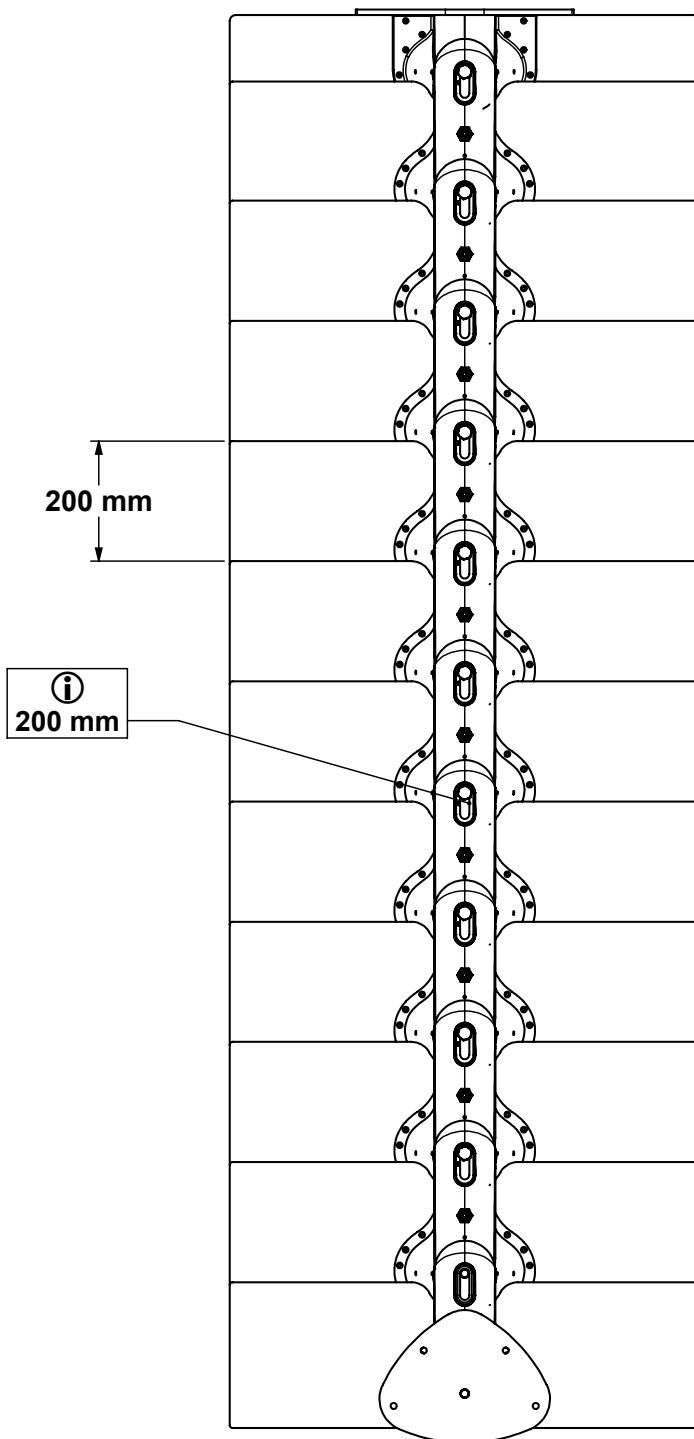


NB: Remember to adjust the rise height
on the template after mounting each step.

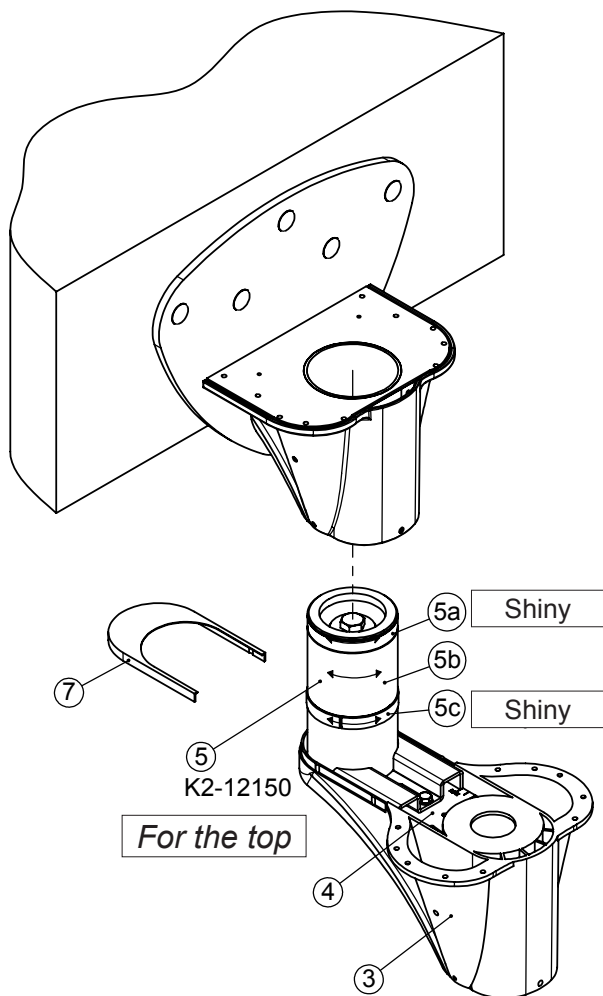


8: This mounting template is used for height- and angle adjustment.

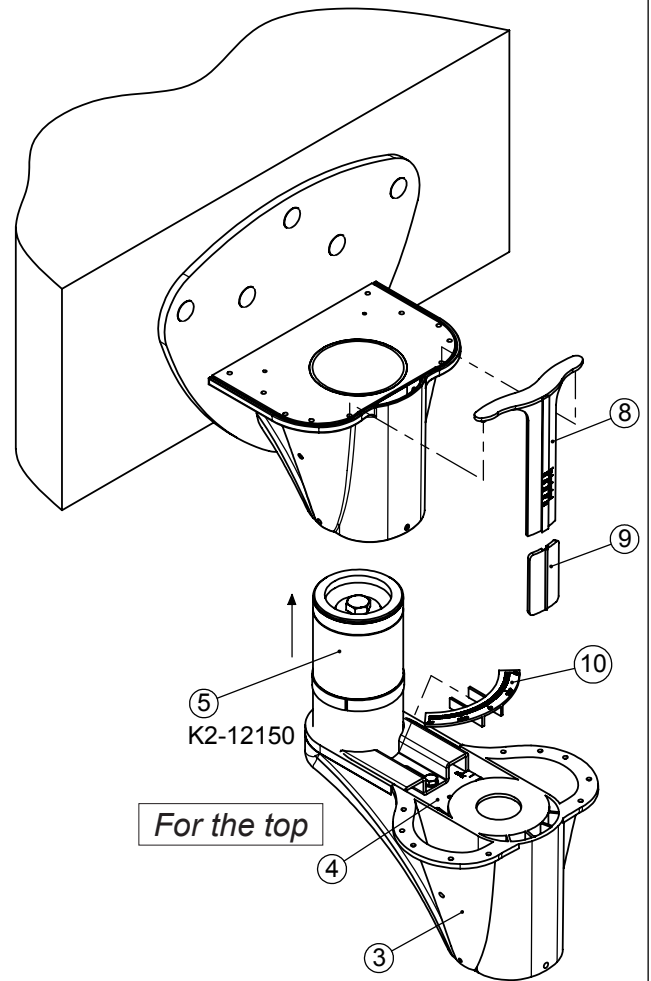




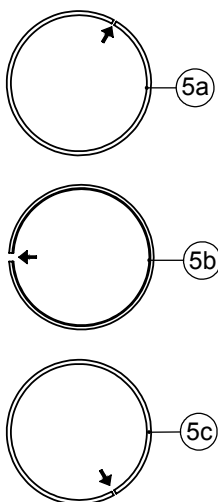
9



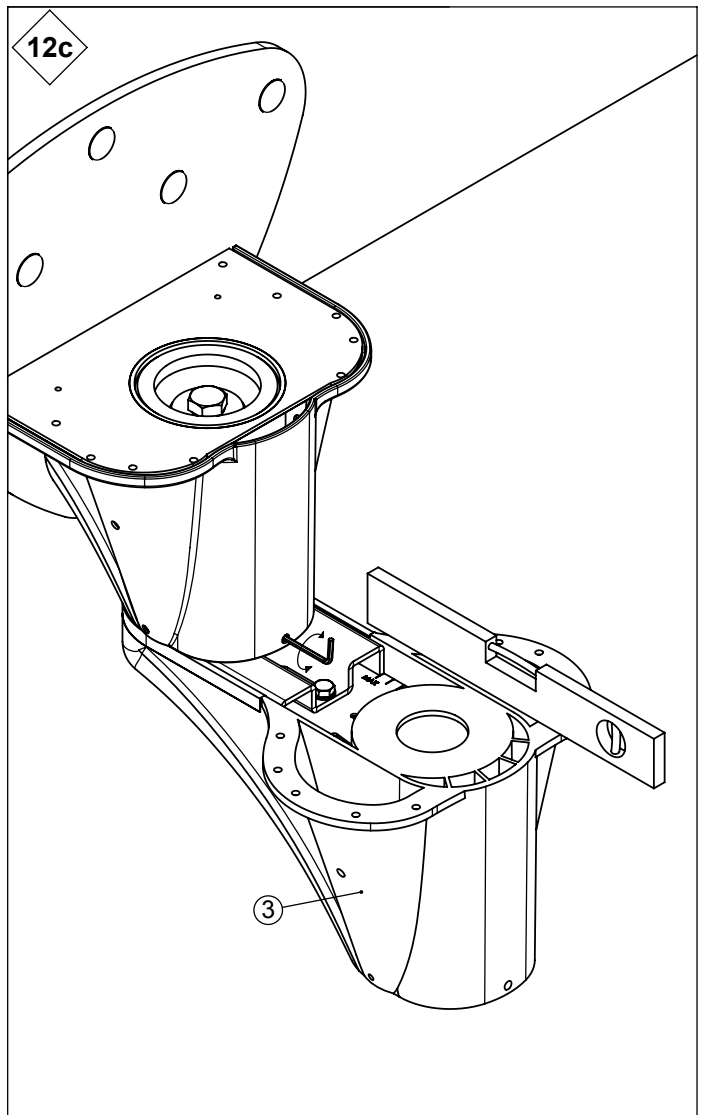
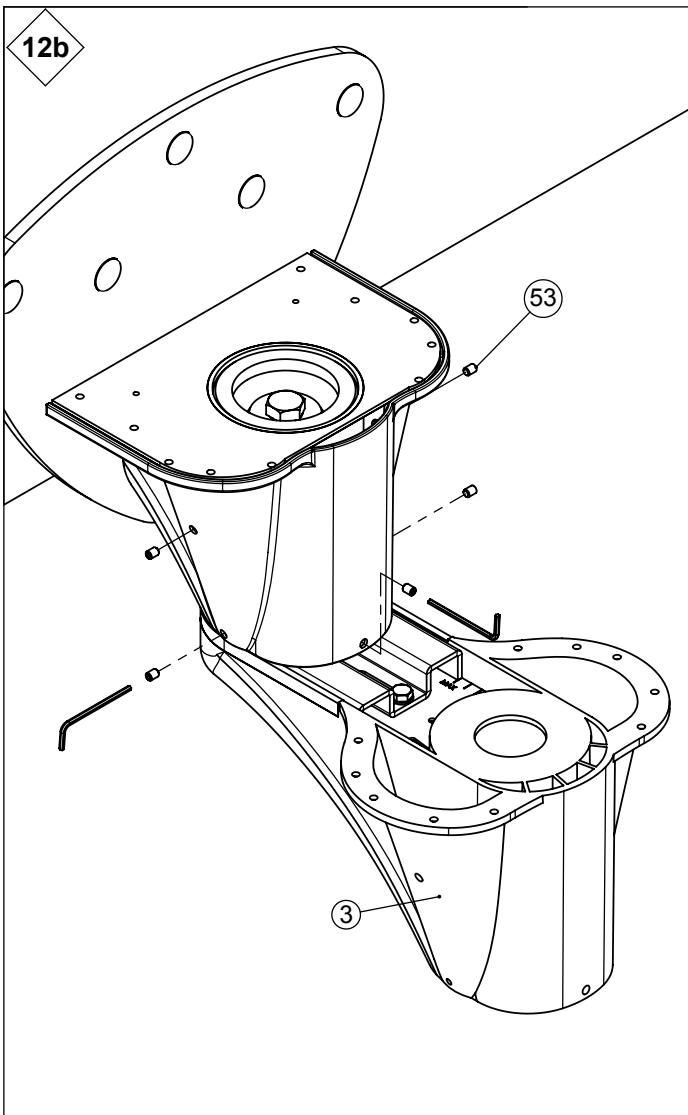
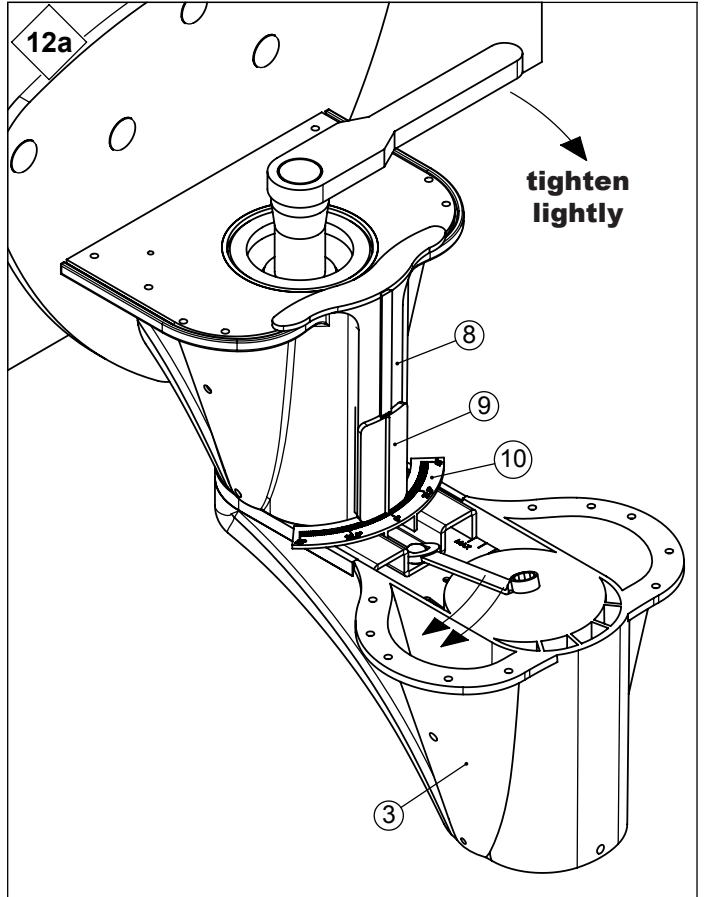
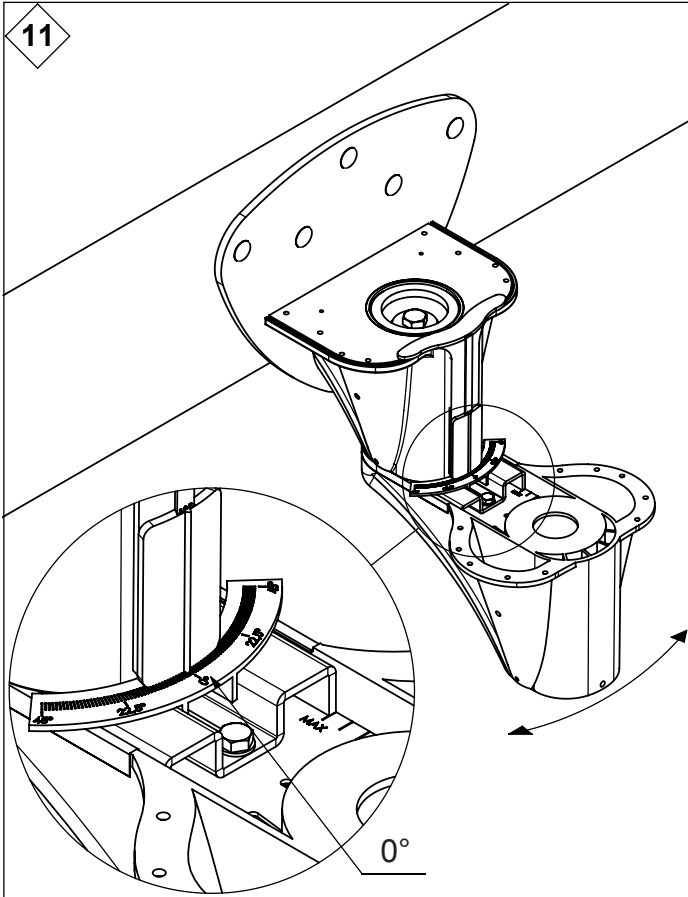
10

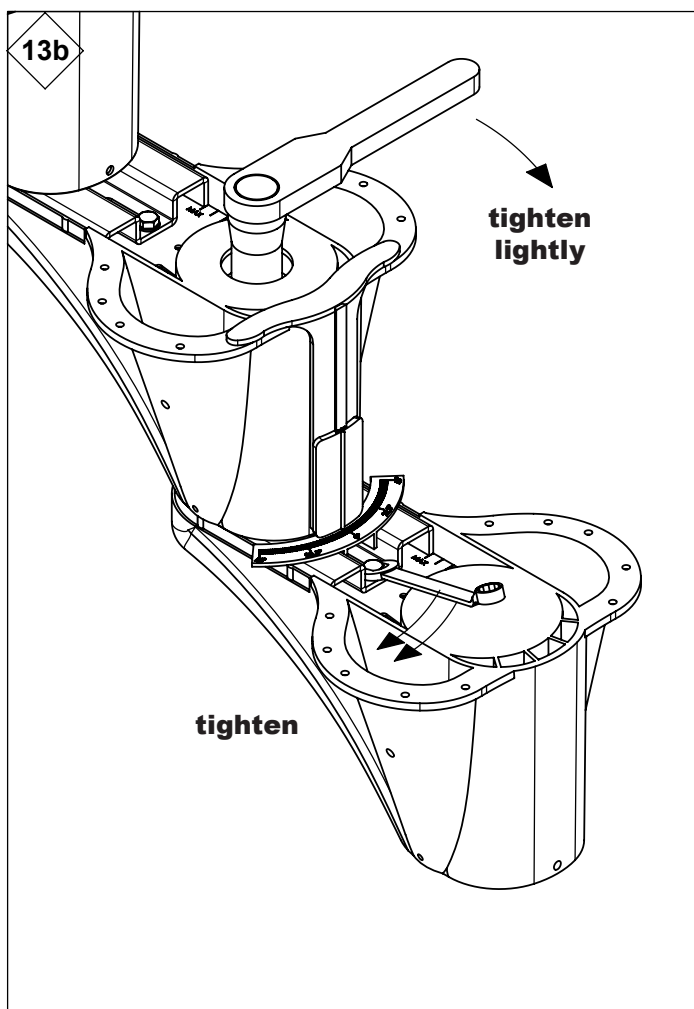
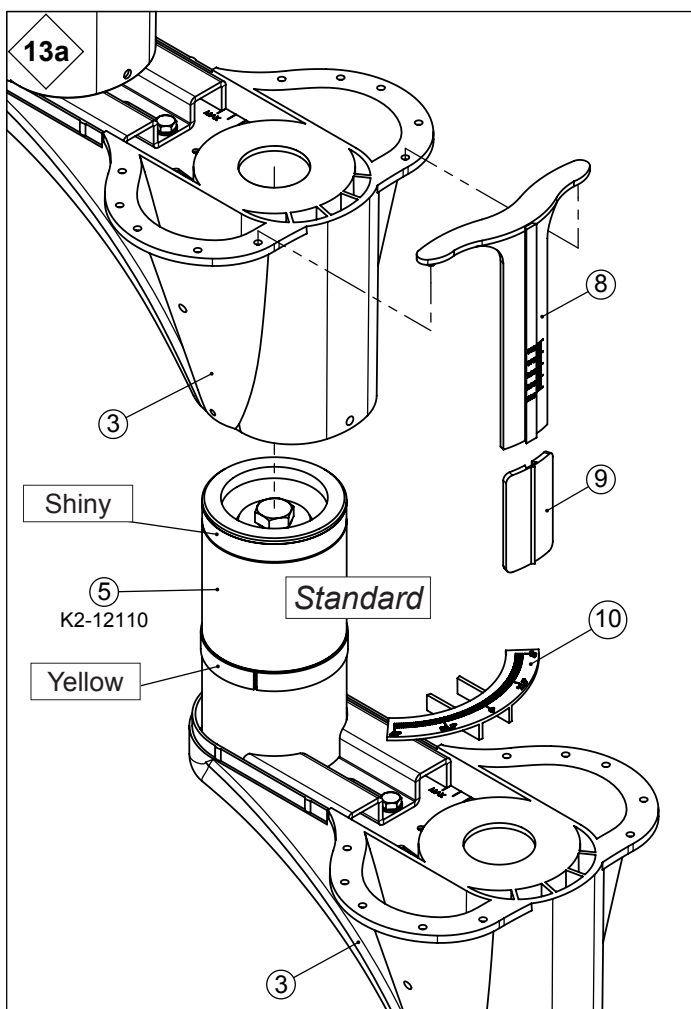
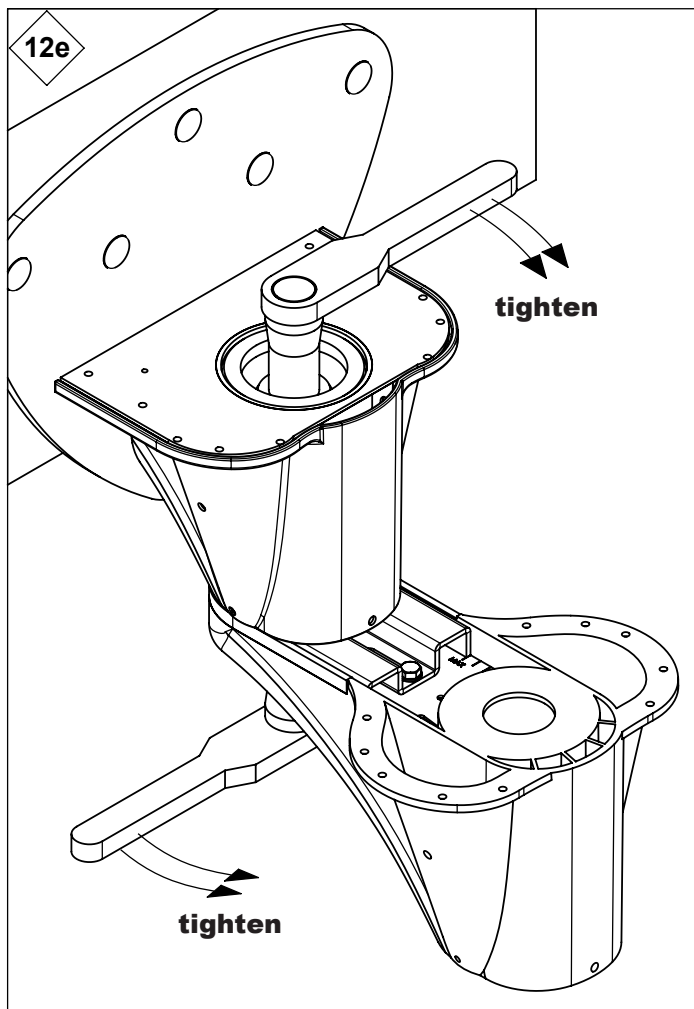
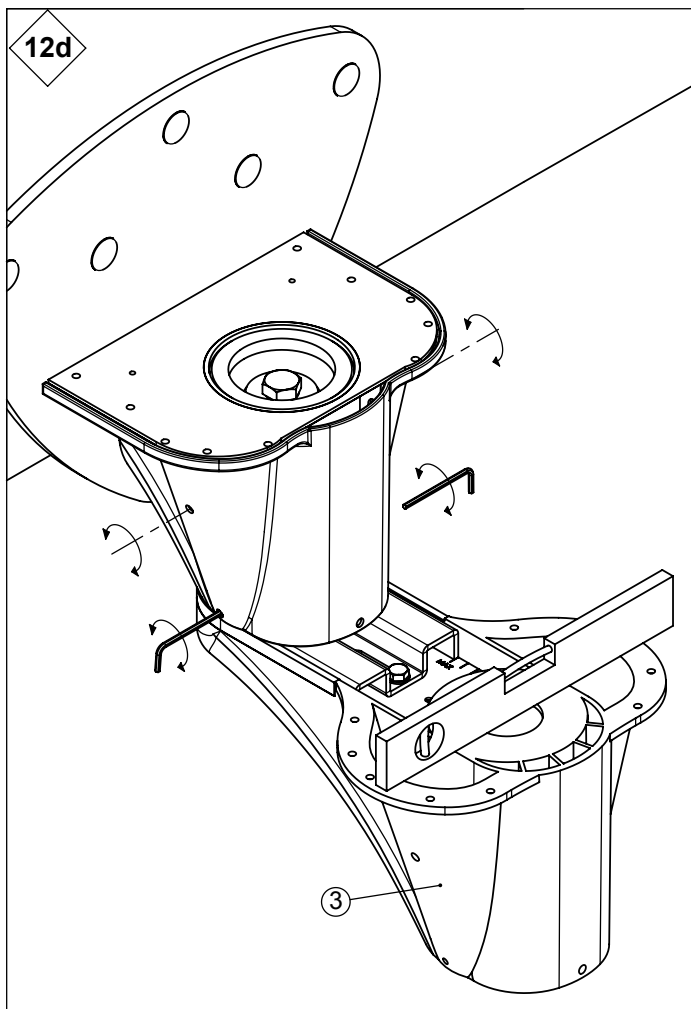


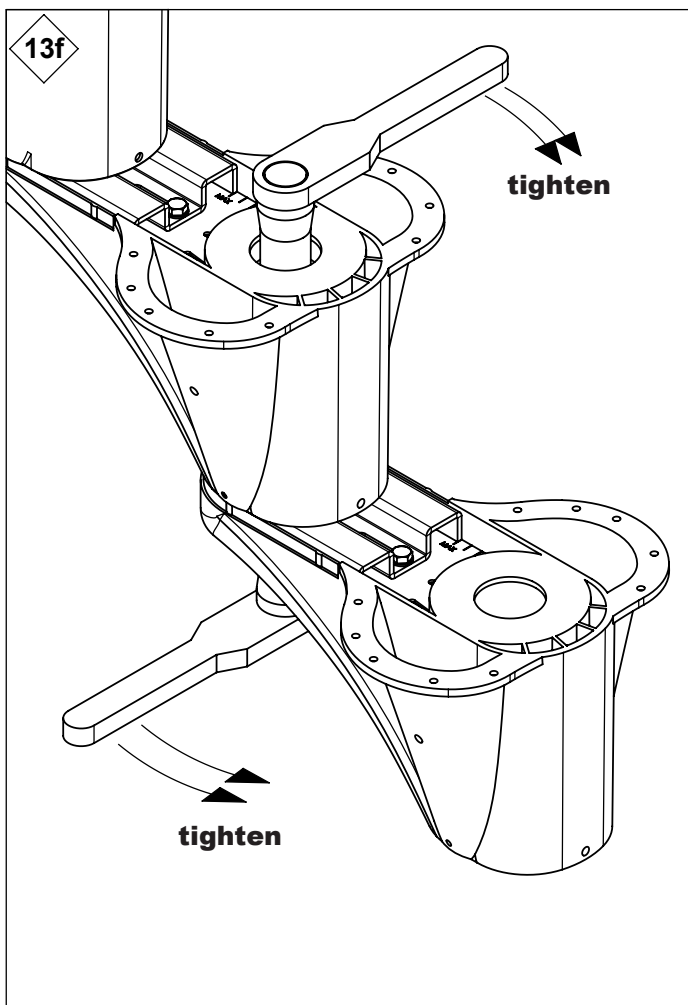
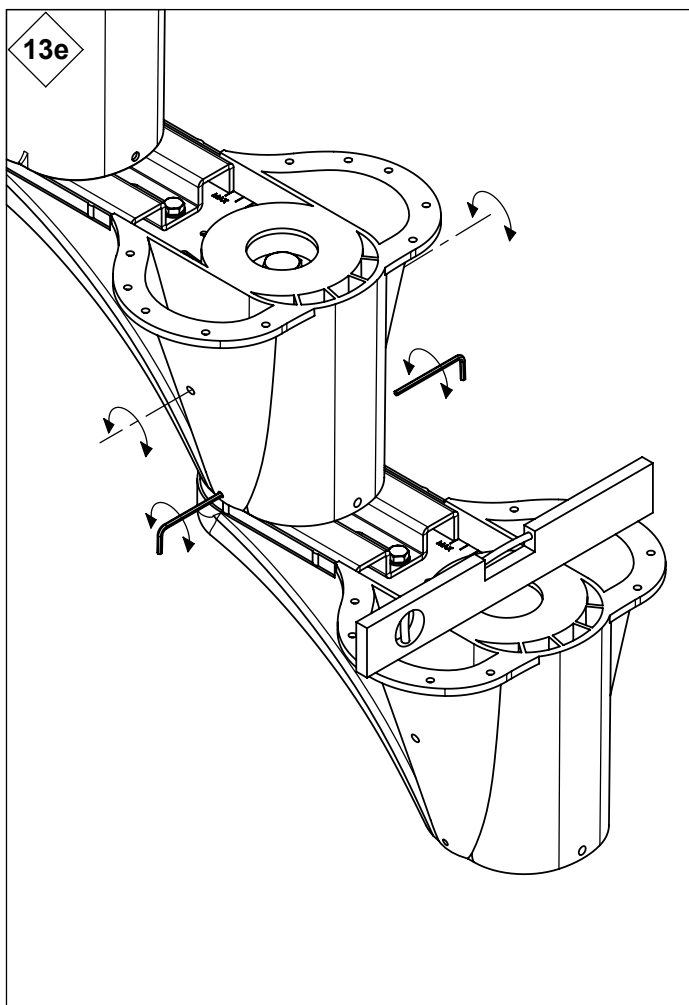
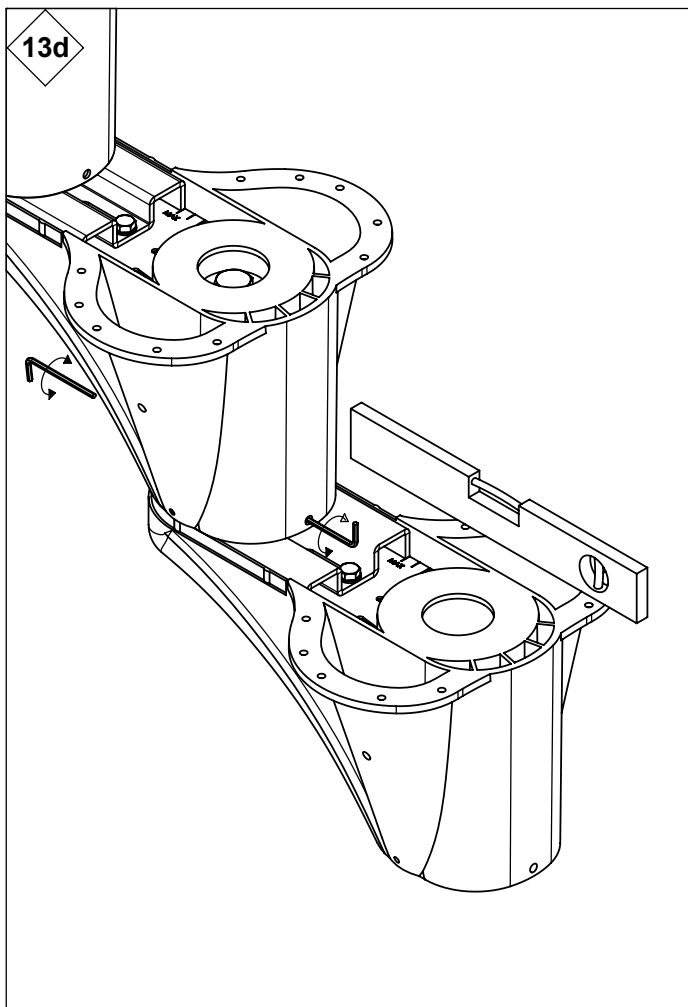
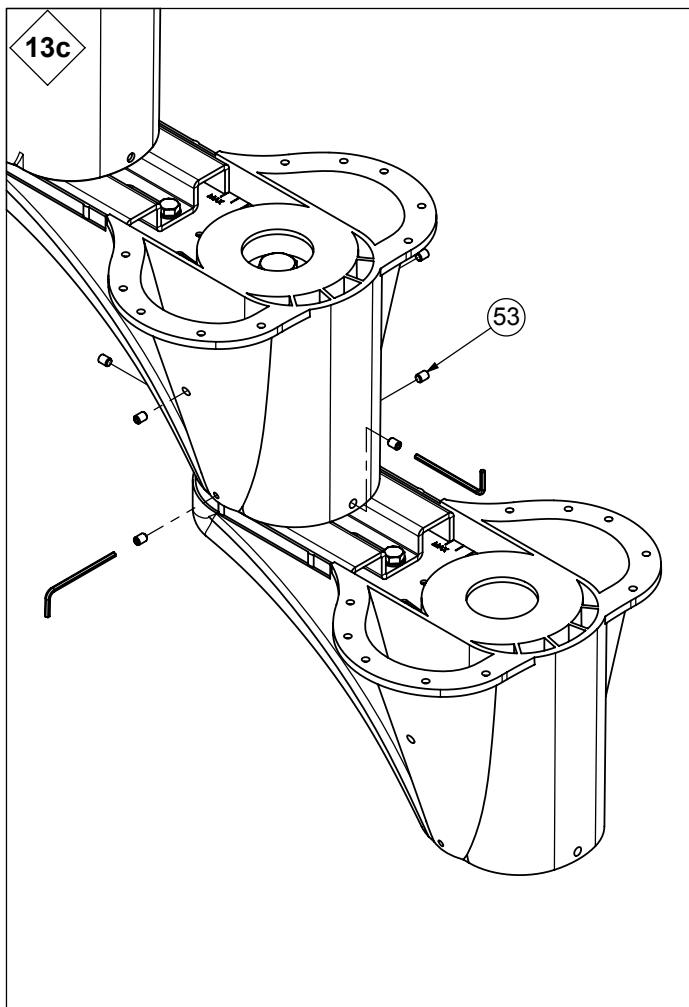
Please notice: That the 1. element ALWAYS have to be mounted in midposition = 203 mm
That the rest of the elements ALWAYS have to be mounted in midposition = 200 mm



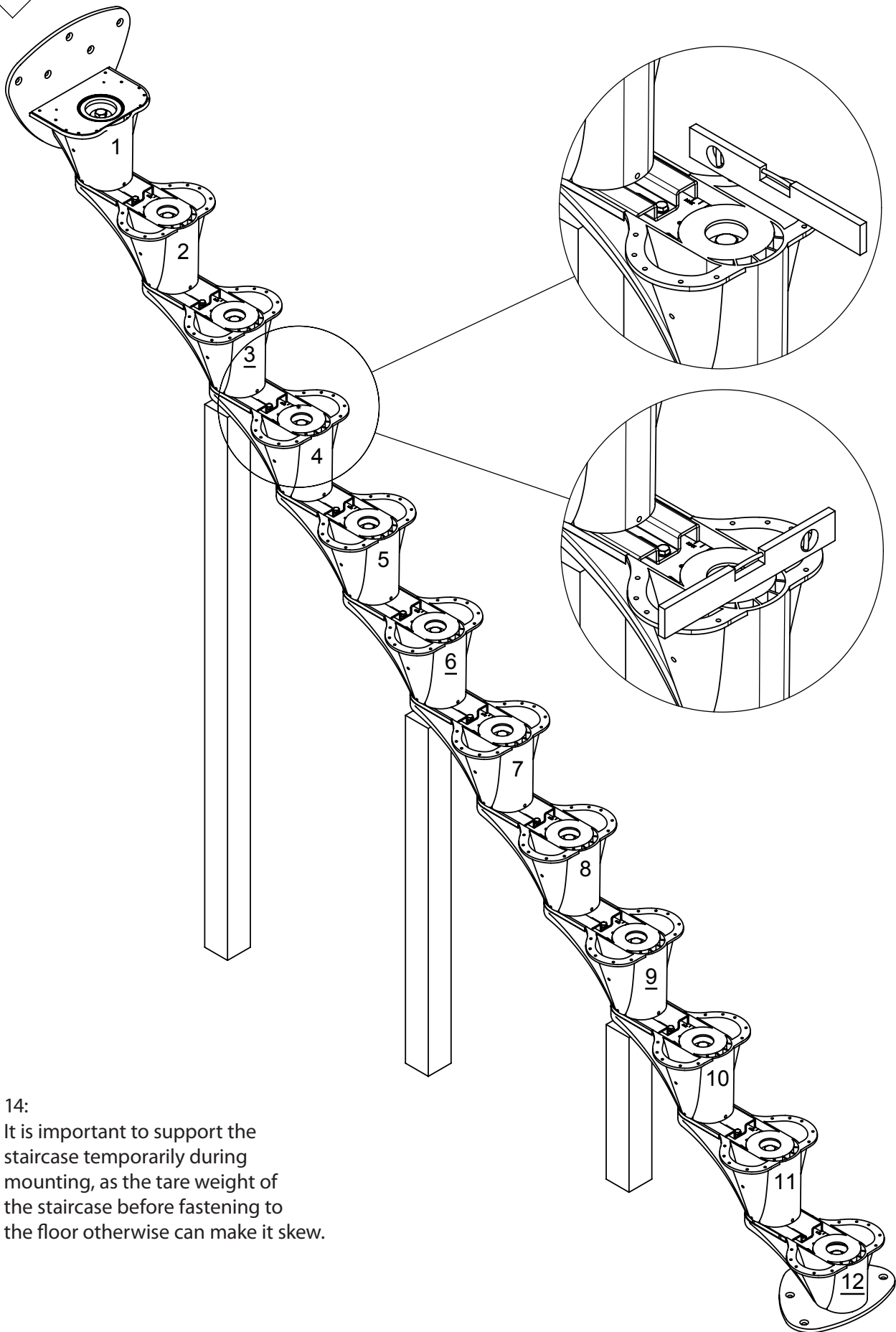
Notice that the rings must be placed as shown to the left before mounting



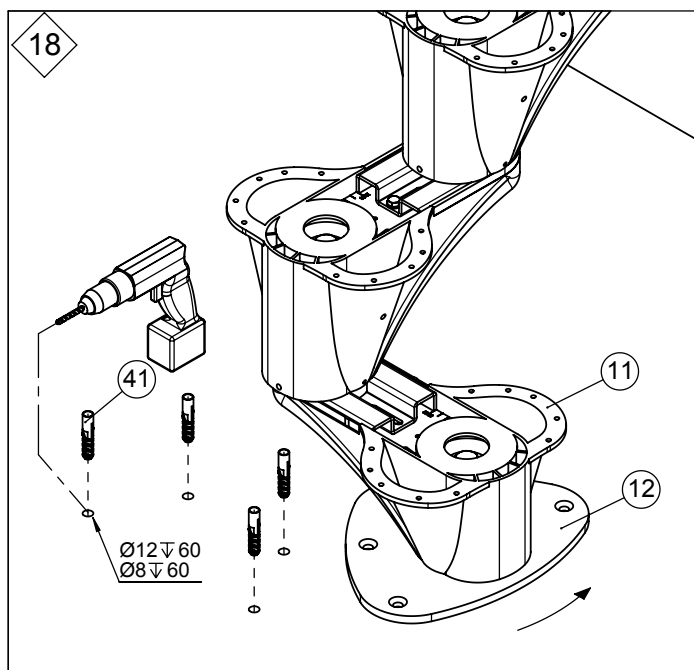
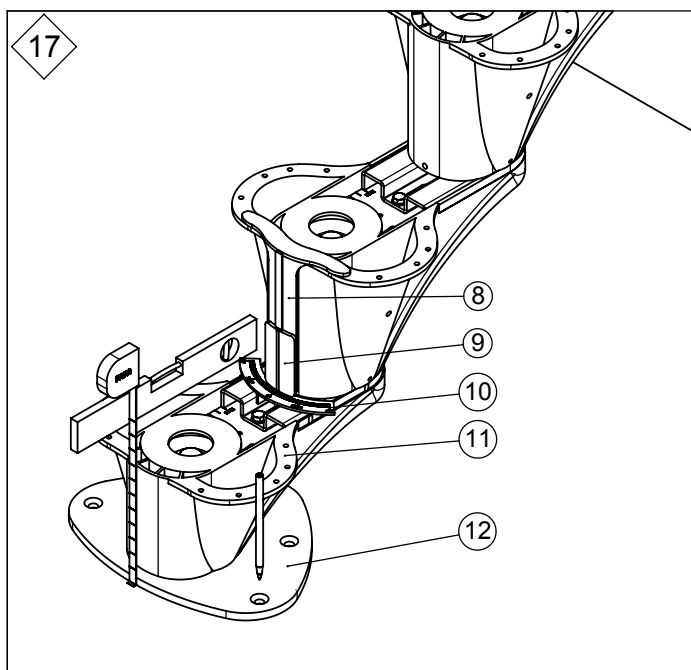
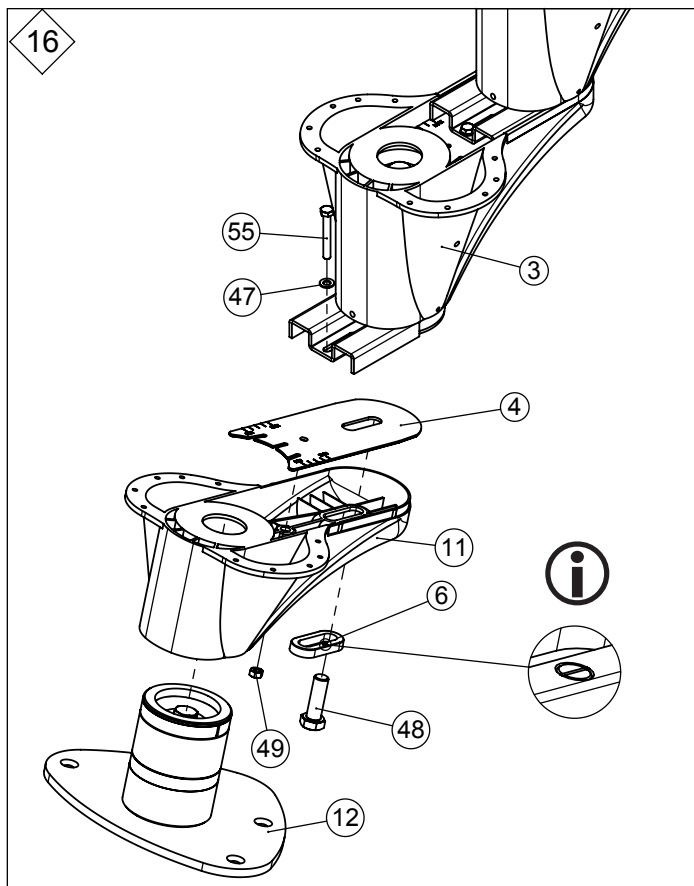
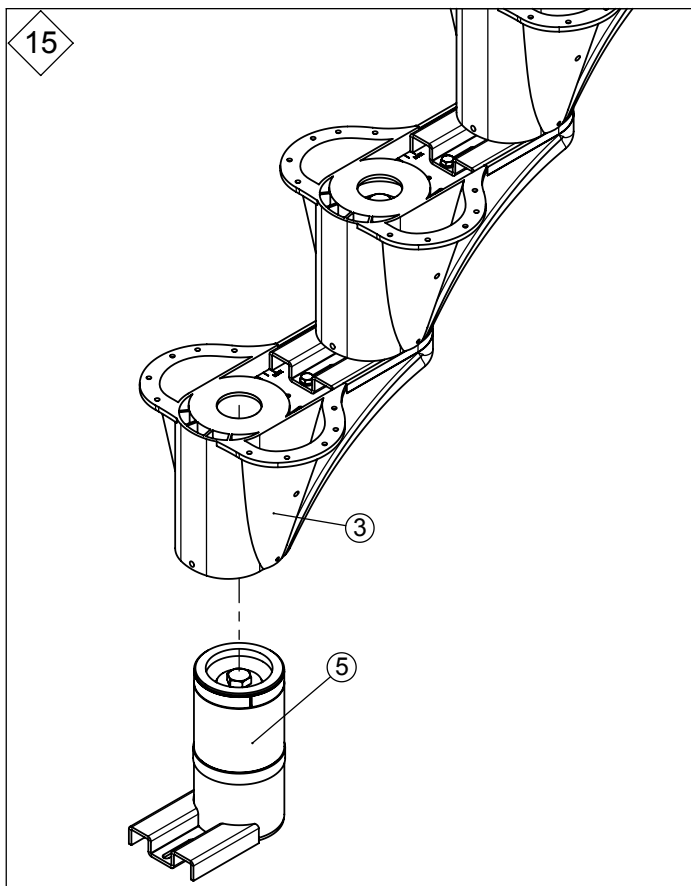


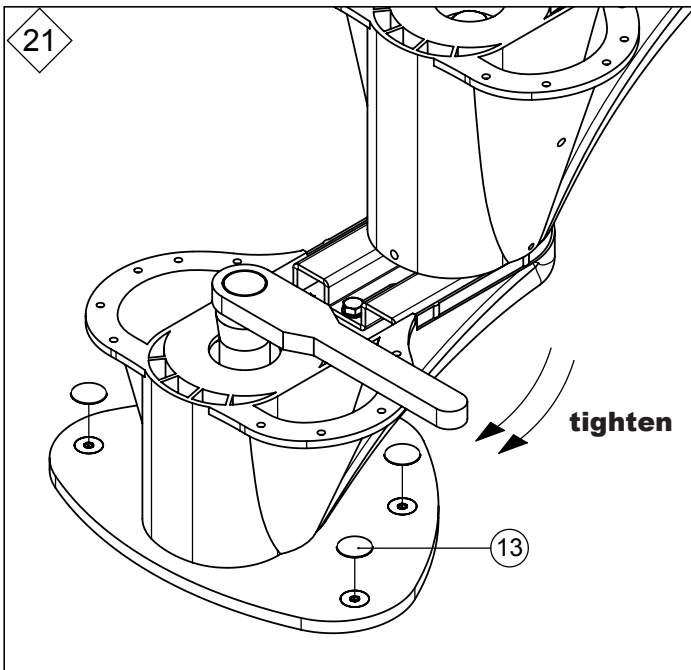
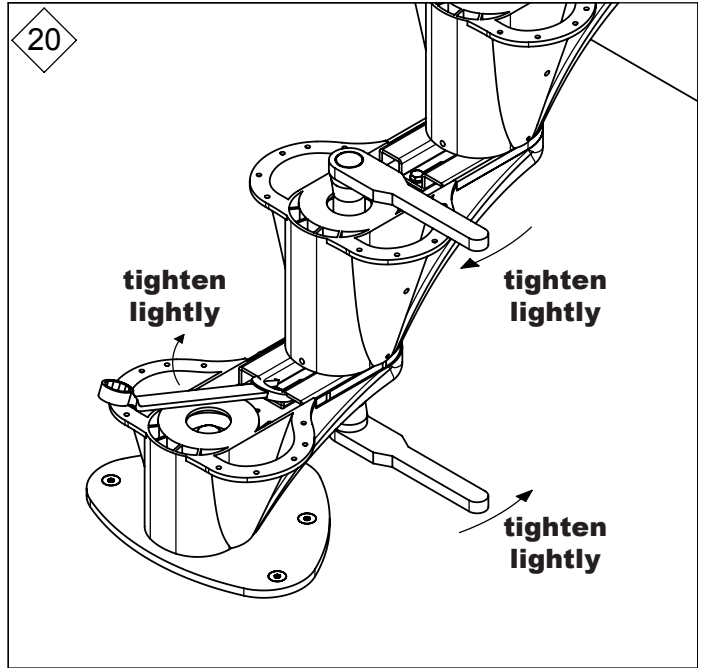
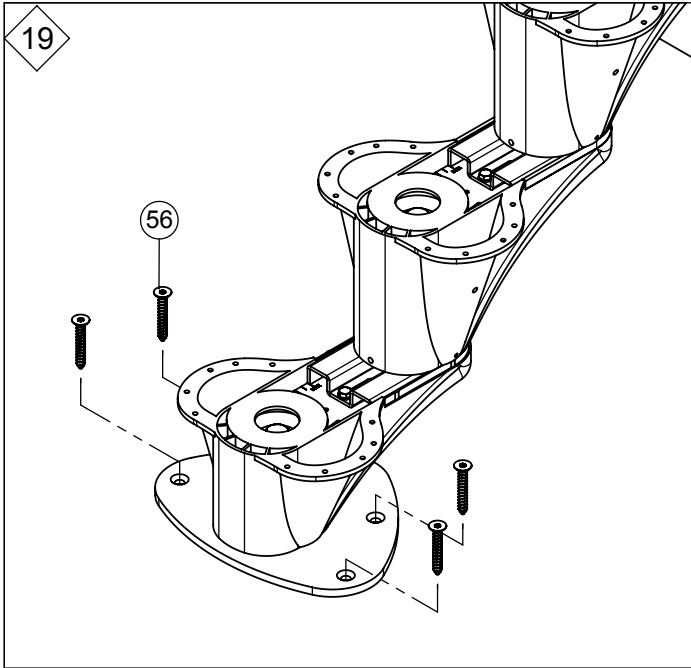


14a

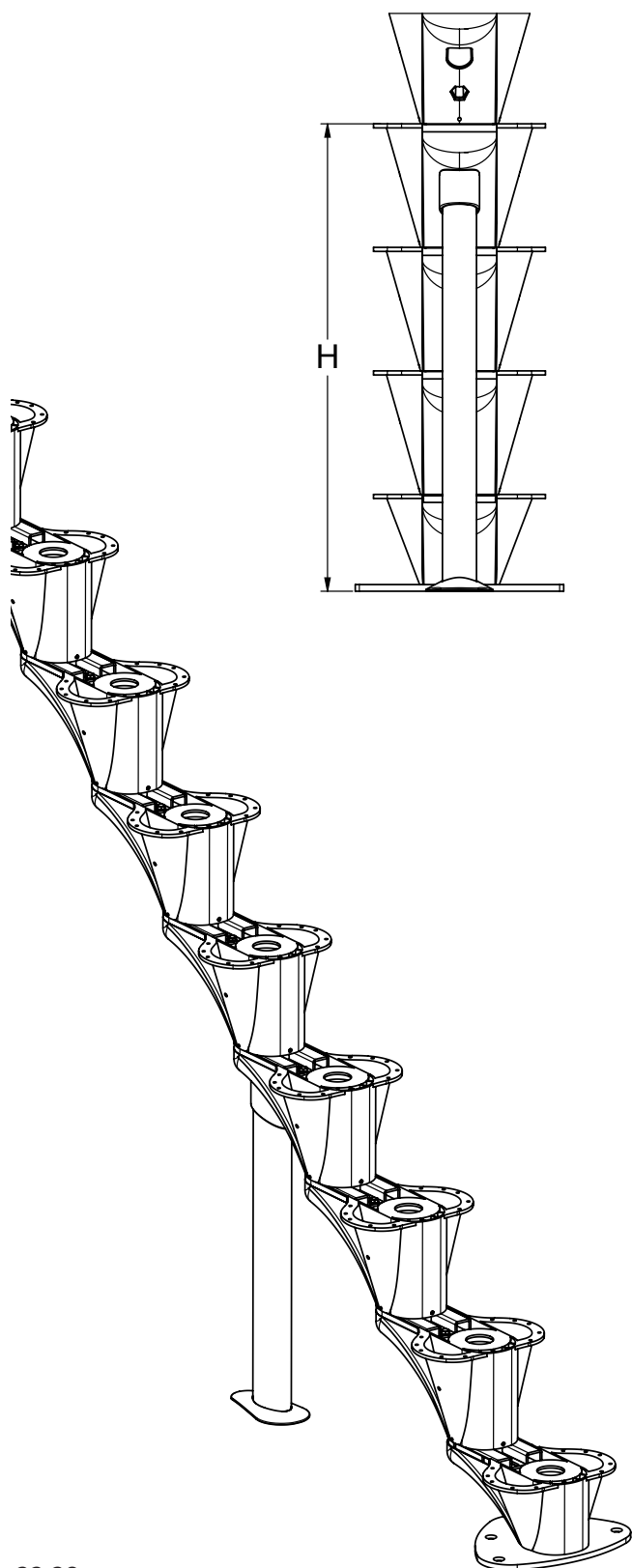


14:
It is important to support the staircase temporarily during mounting, as the tare weight of the staircase before fastening to the floor otherwise can make it skew.

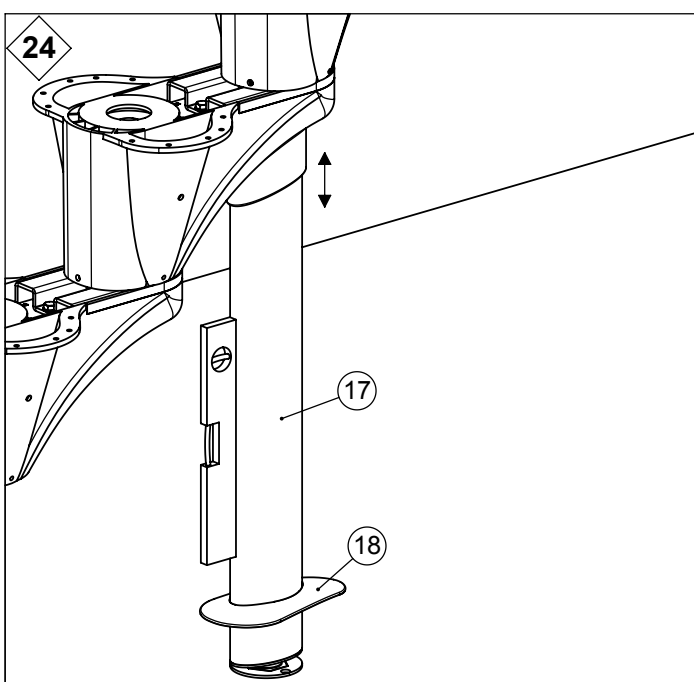
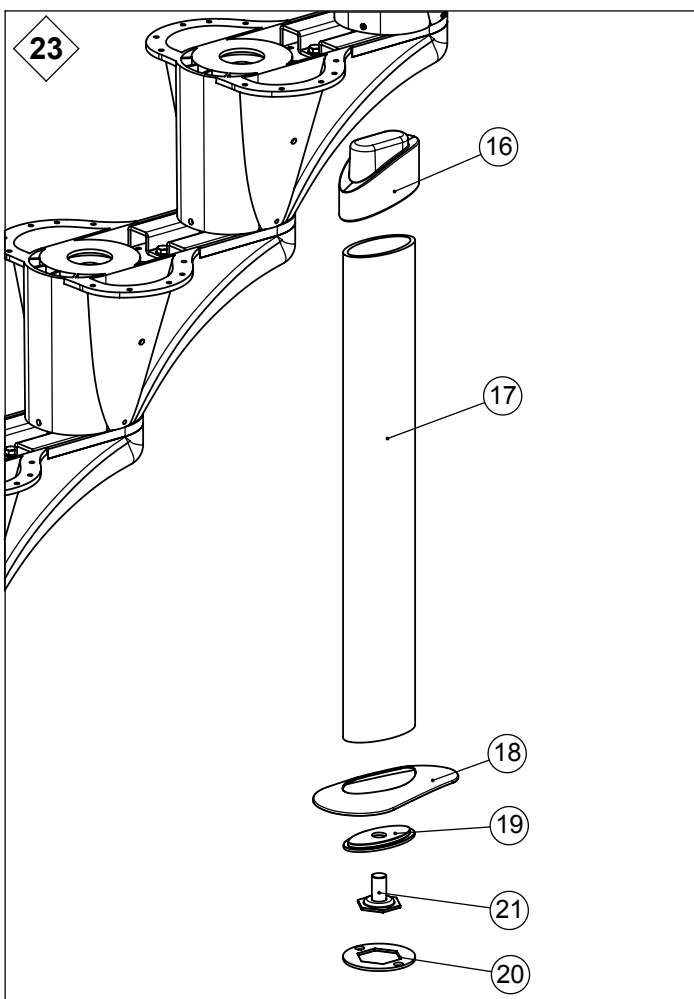
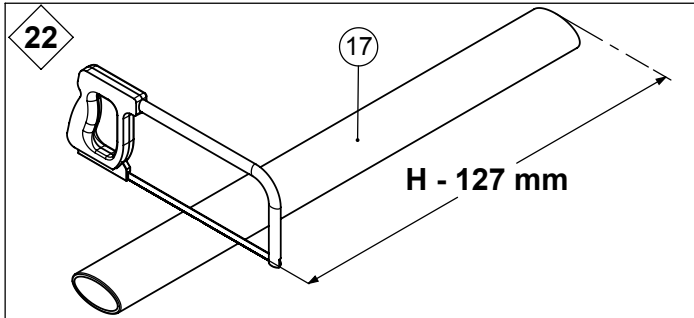


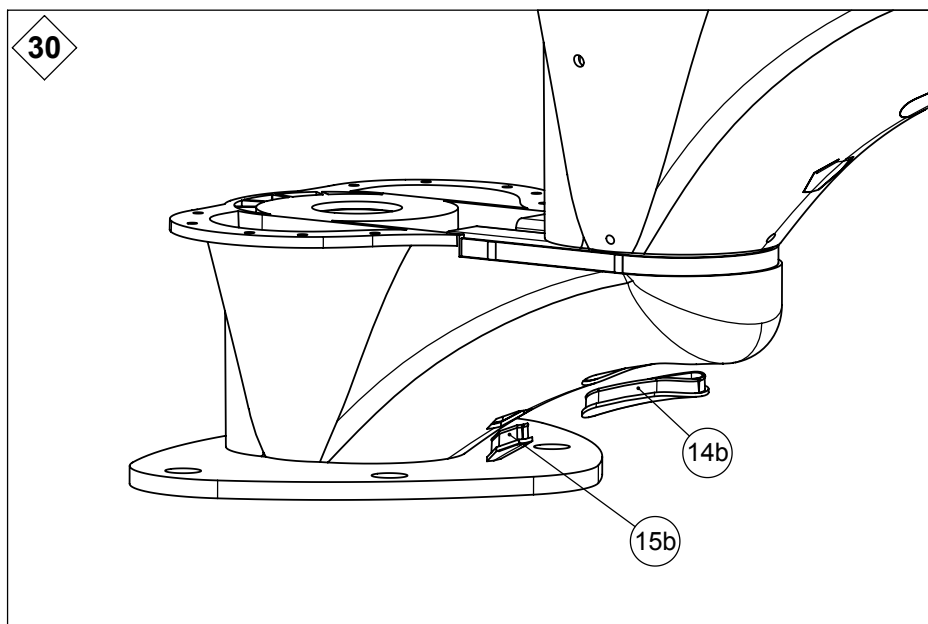
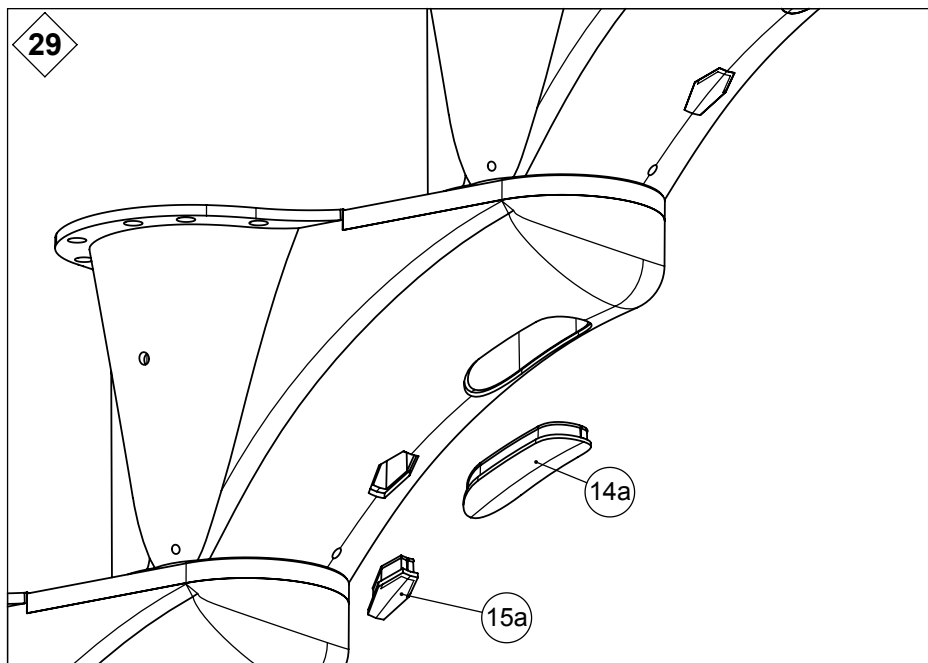
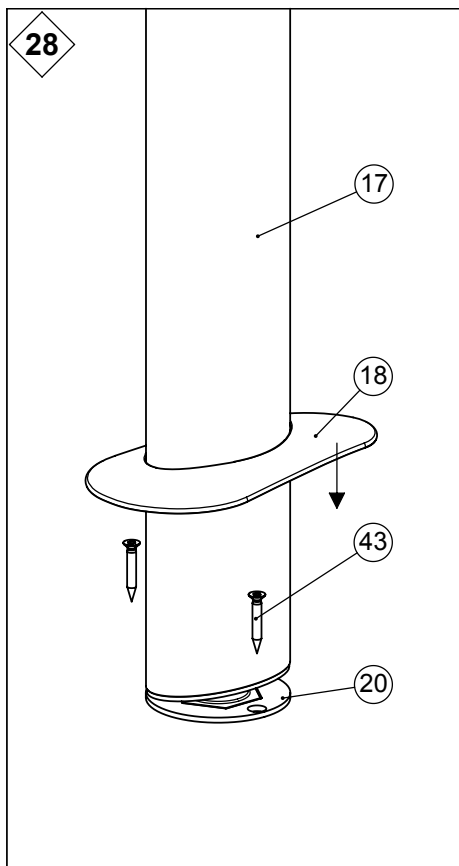
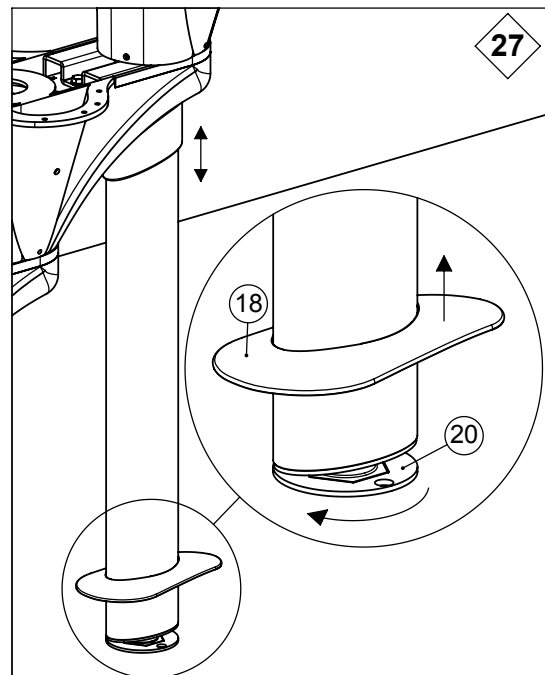
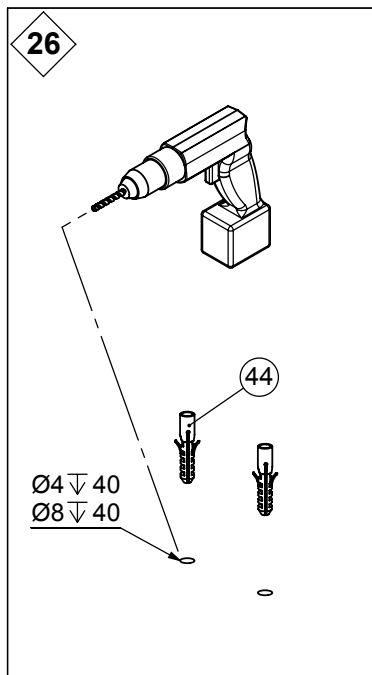
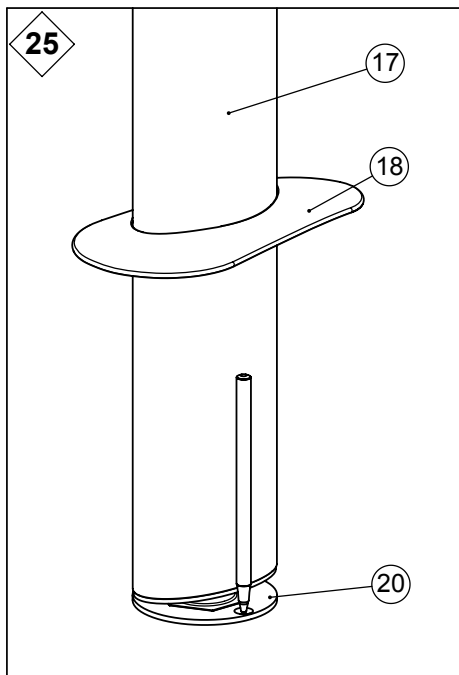


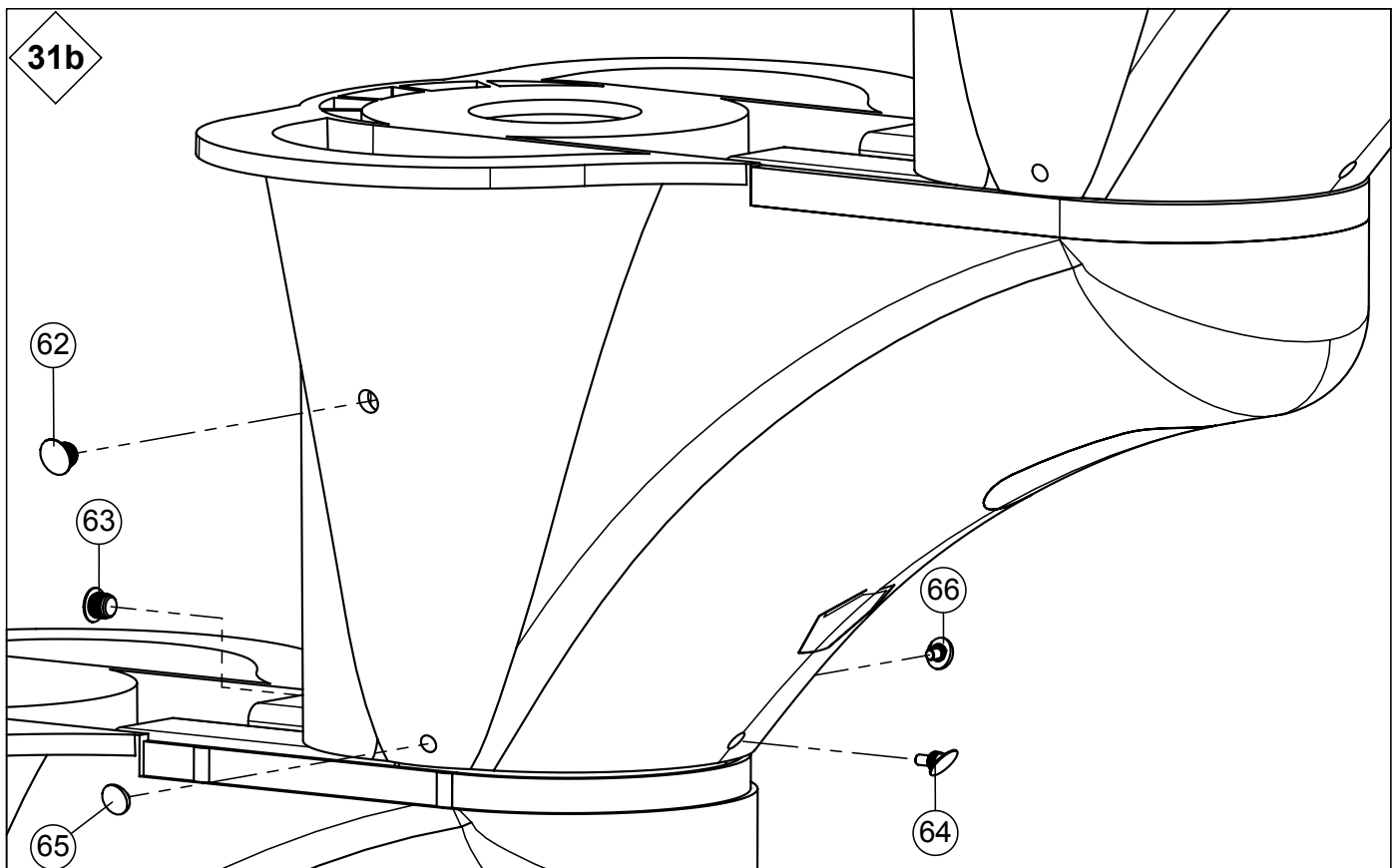
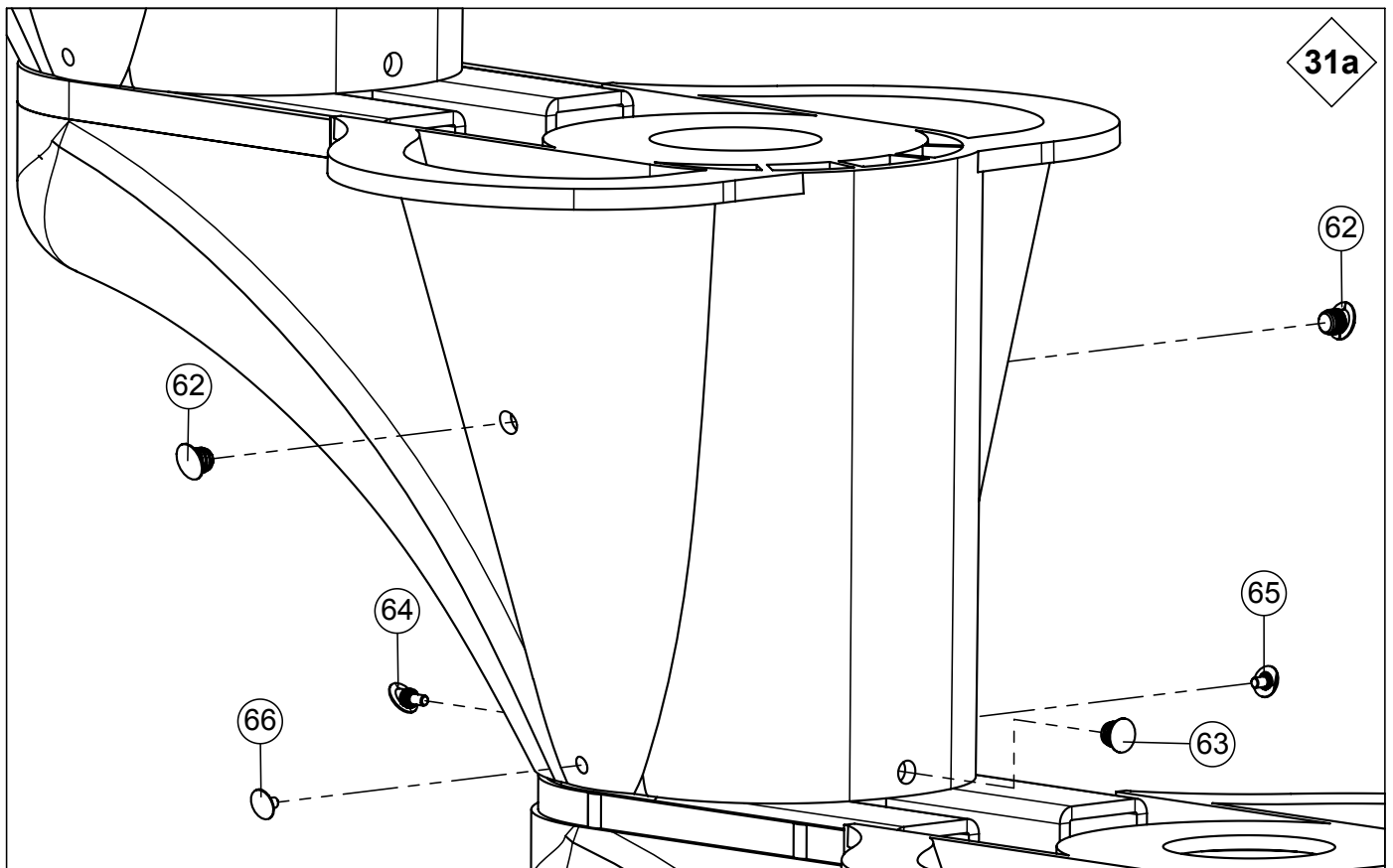
22 - 28



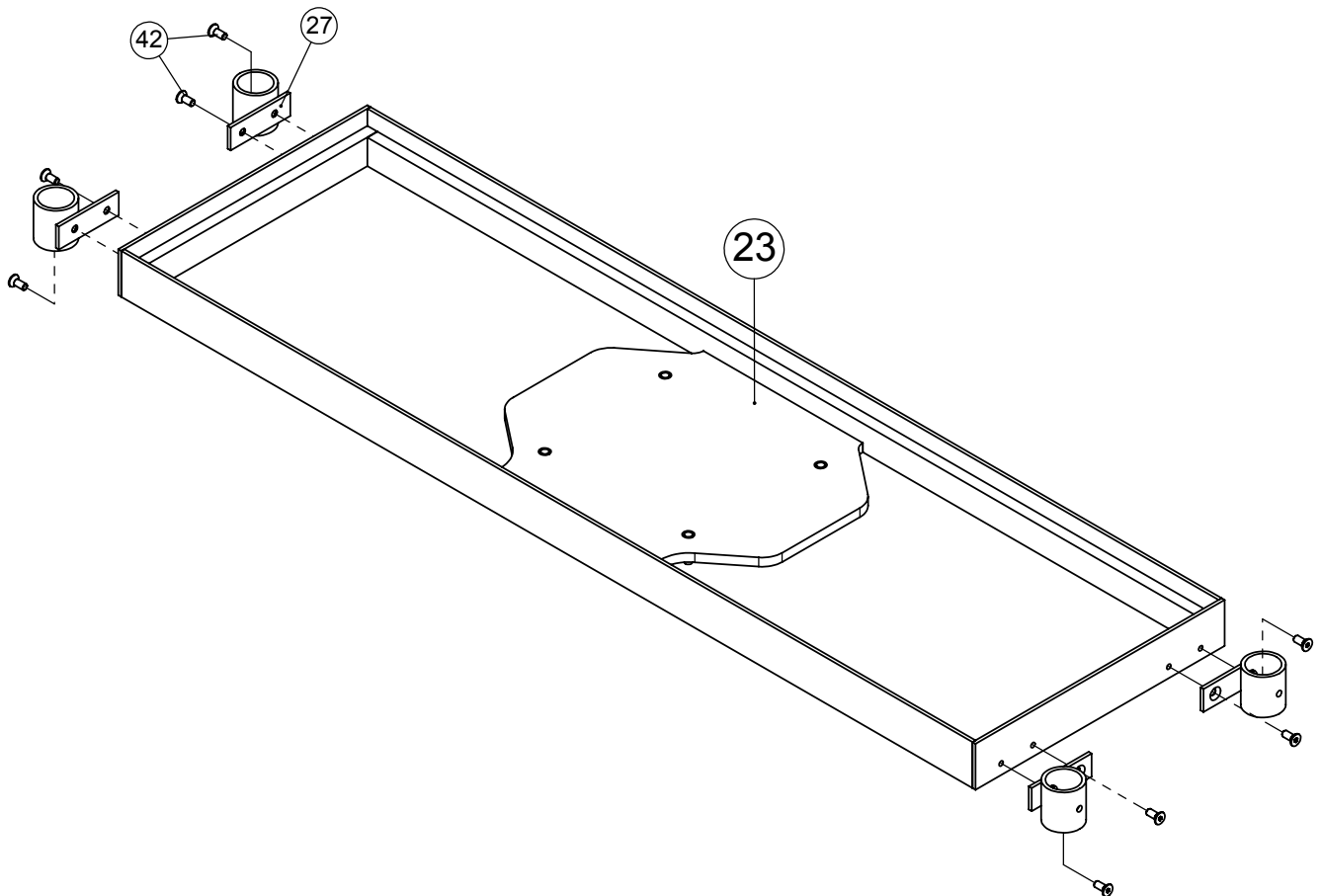
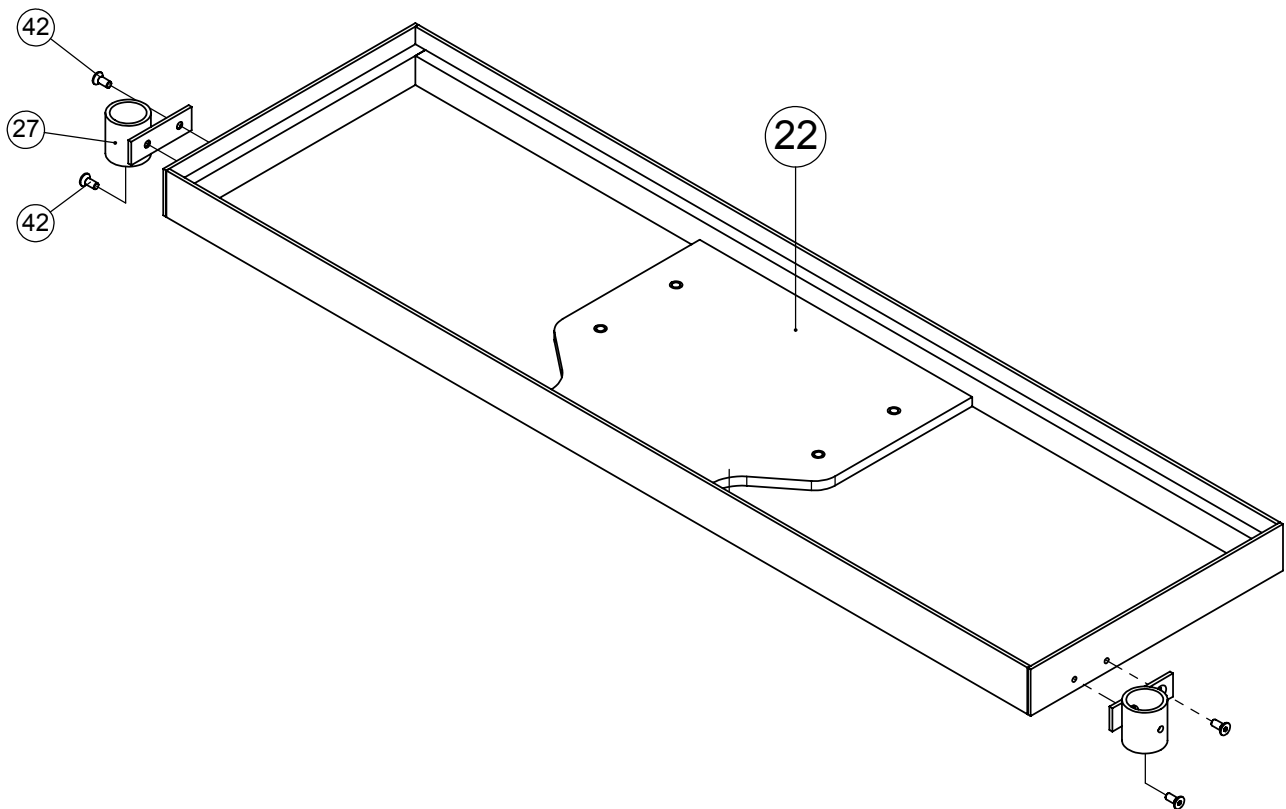
22-28:
Placing of the supporting column.
The column must always be placed underneath the
4th supporting element from the floor. This goes
for 1/4-turn and 1/2-turn staircase configurations.

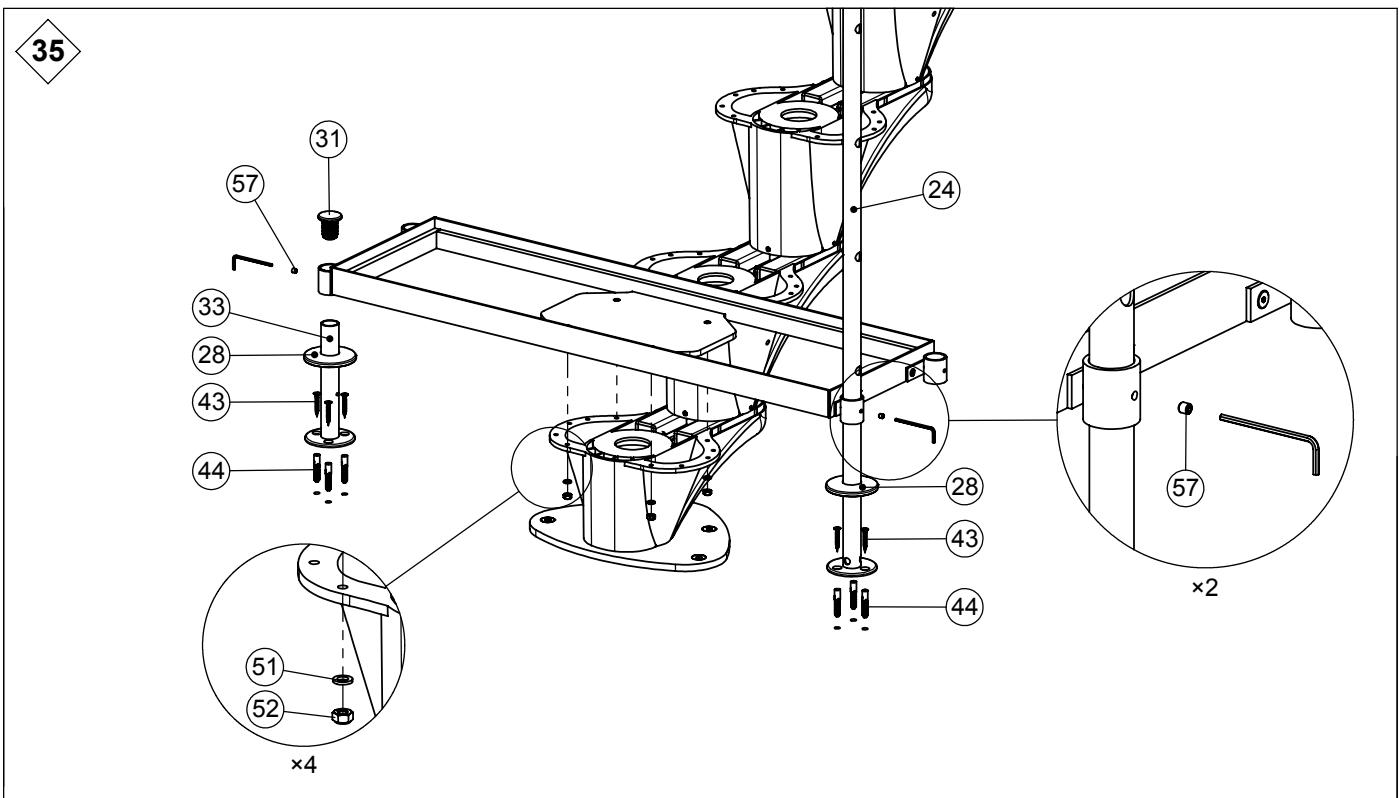
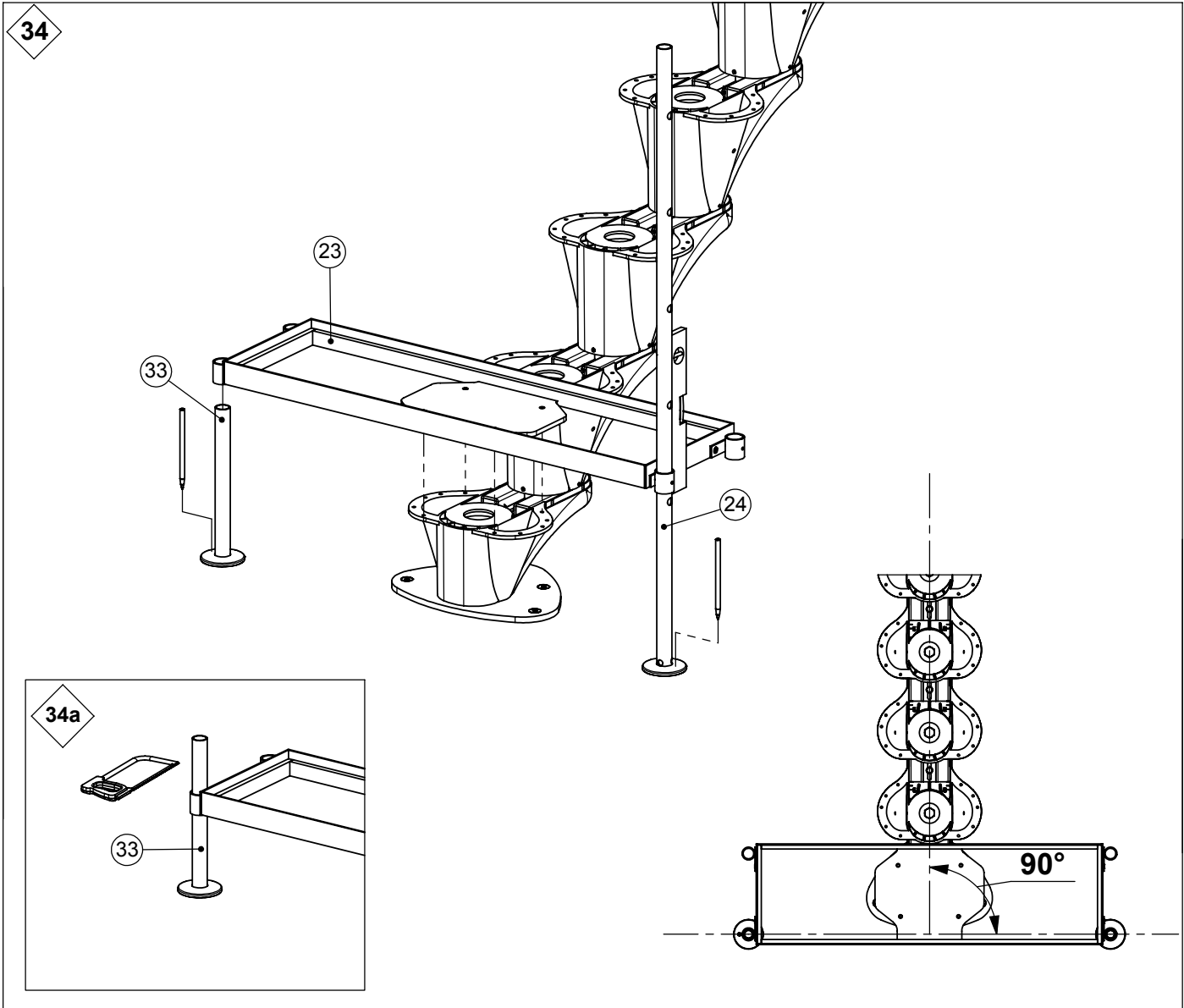


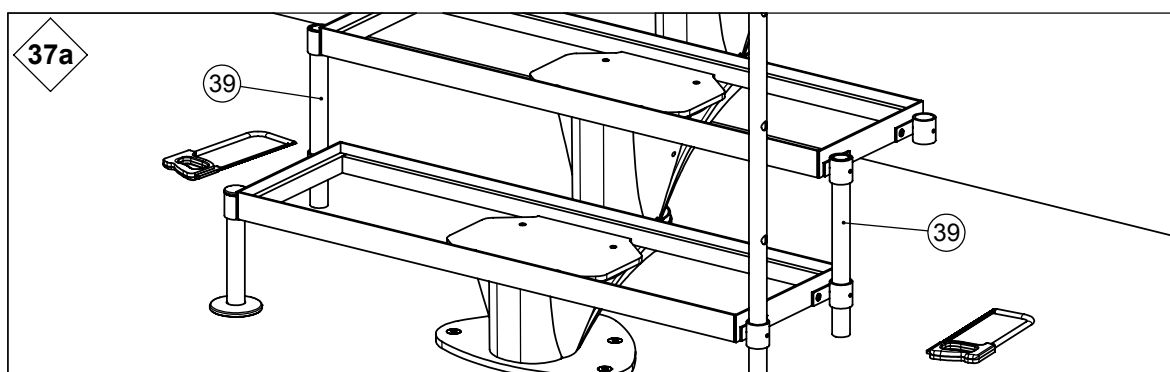
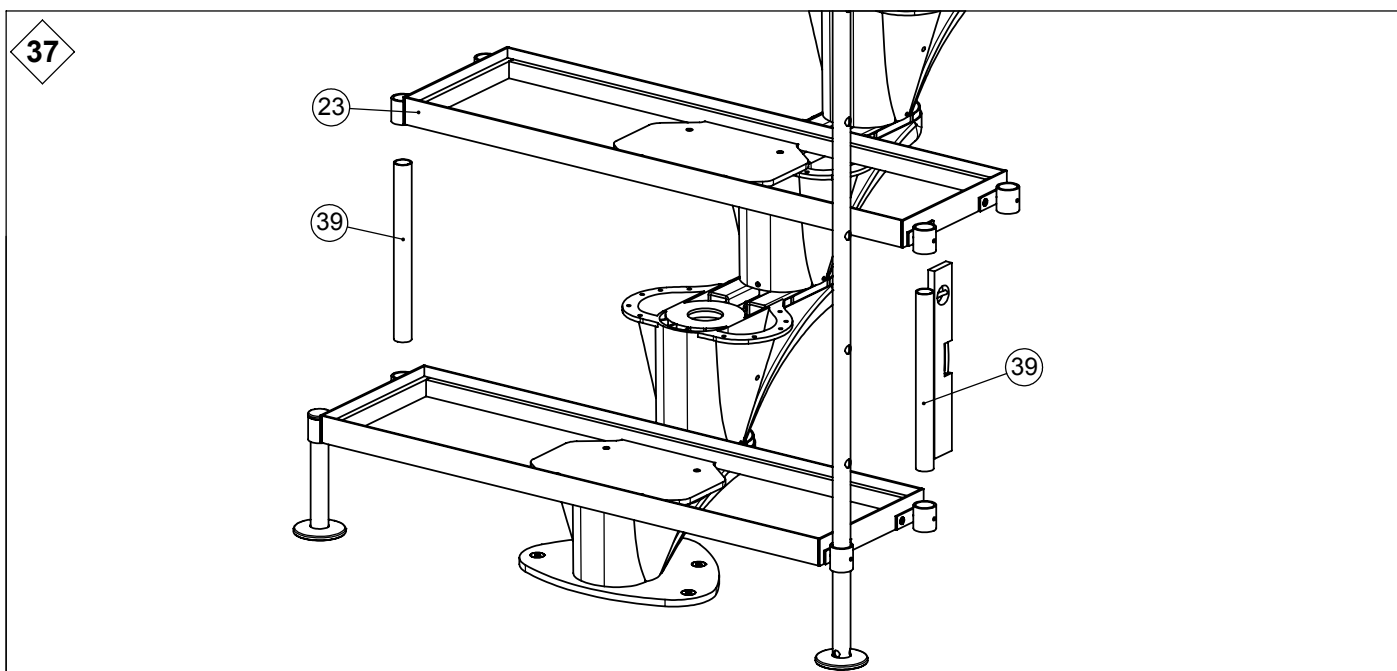
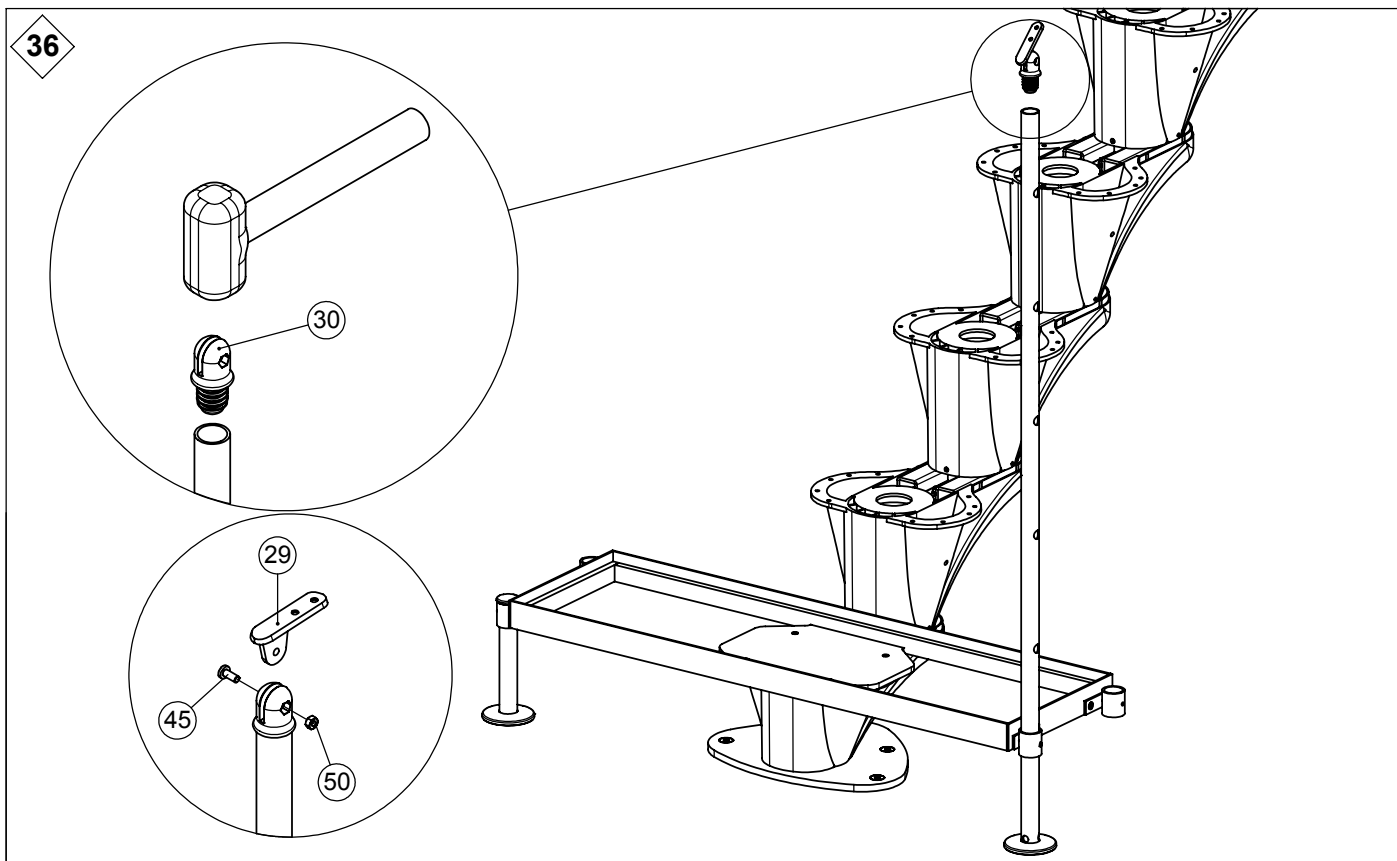




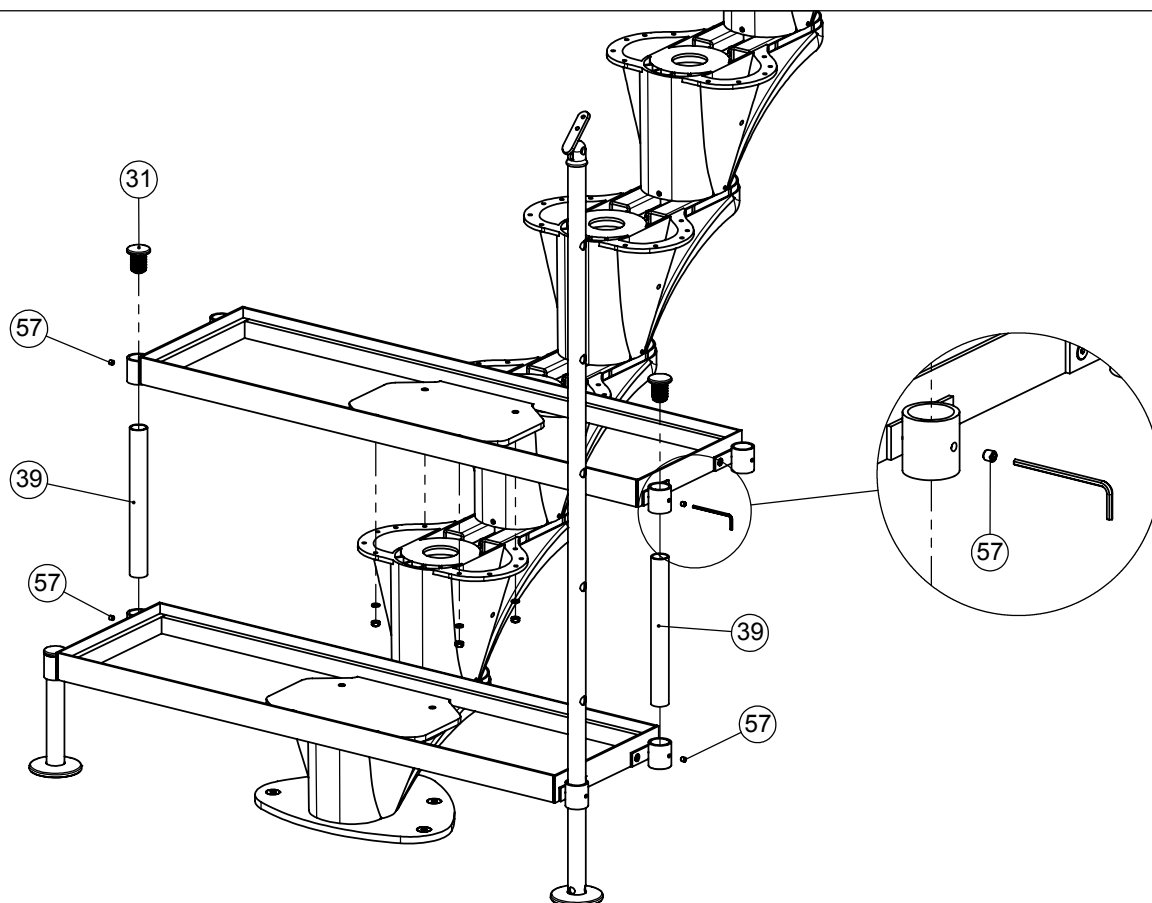
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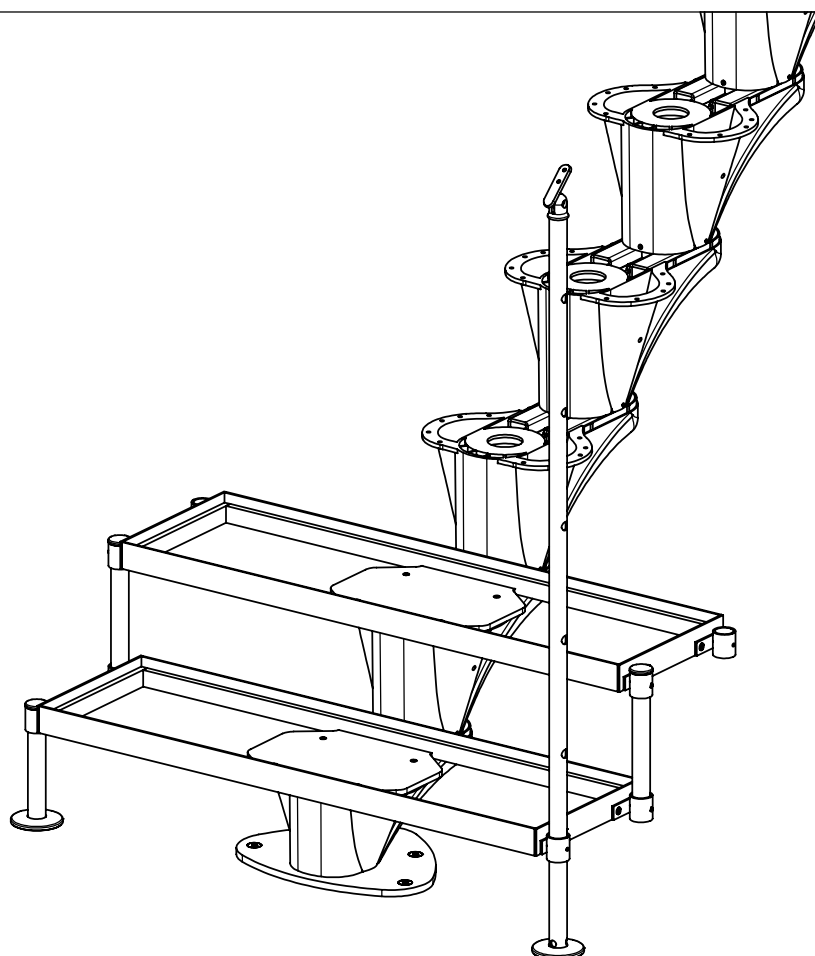


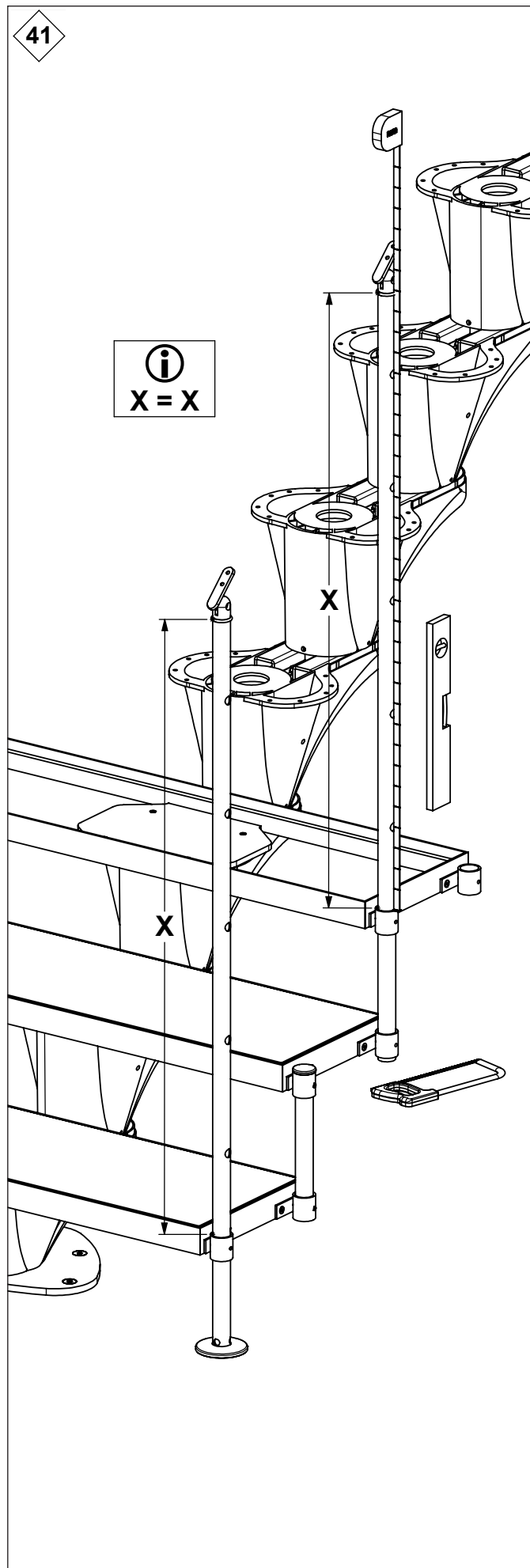
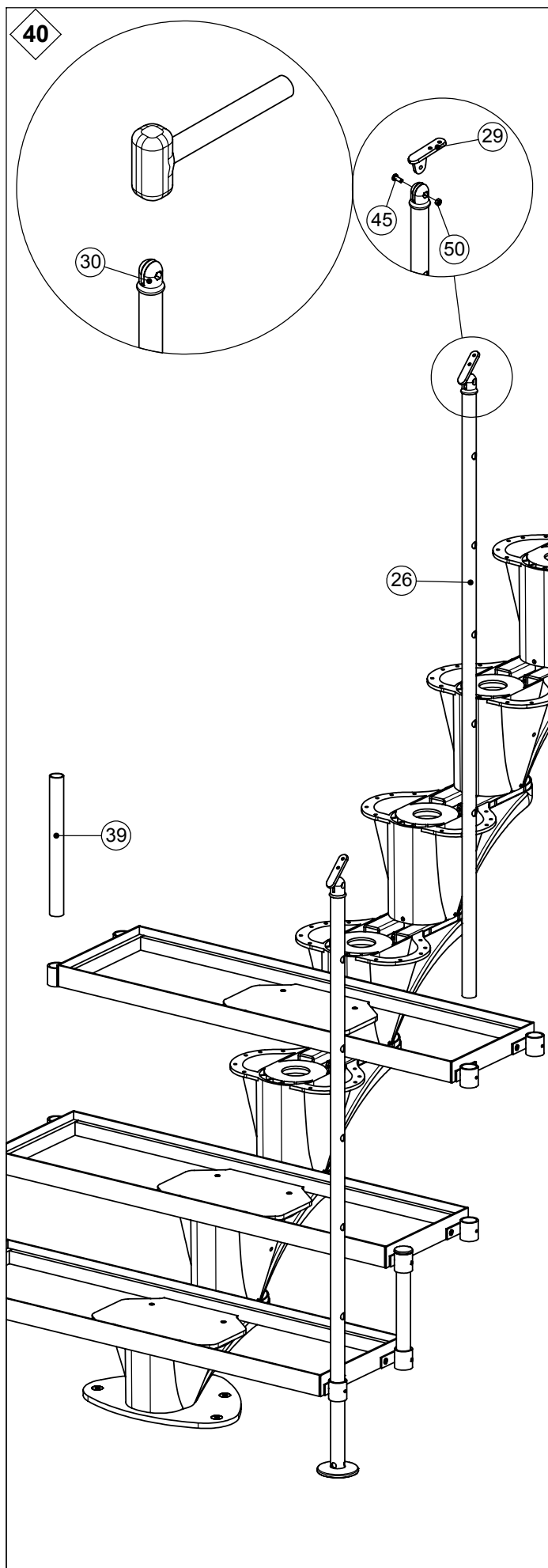


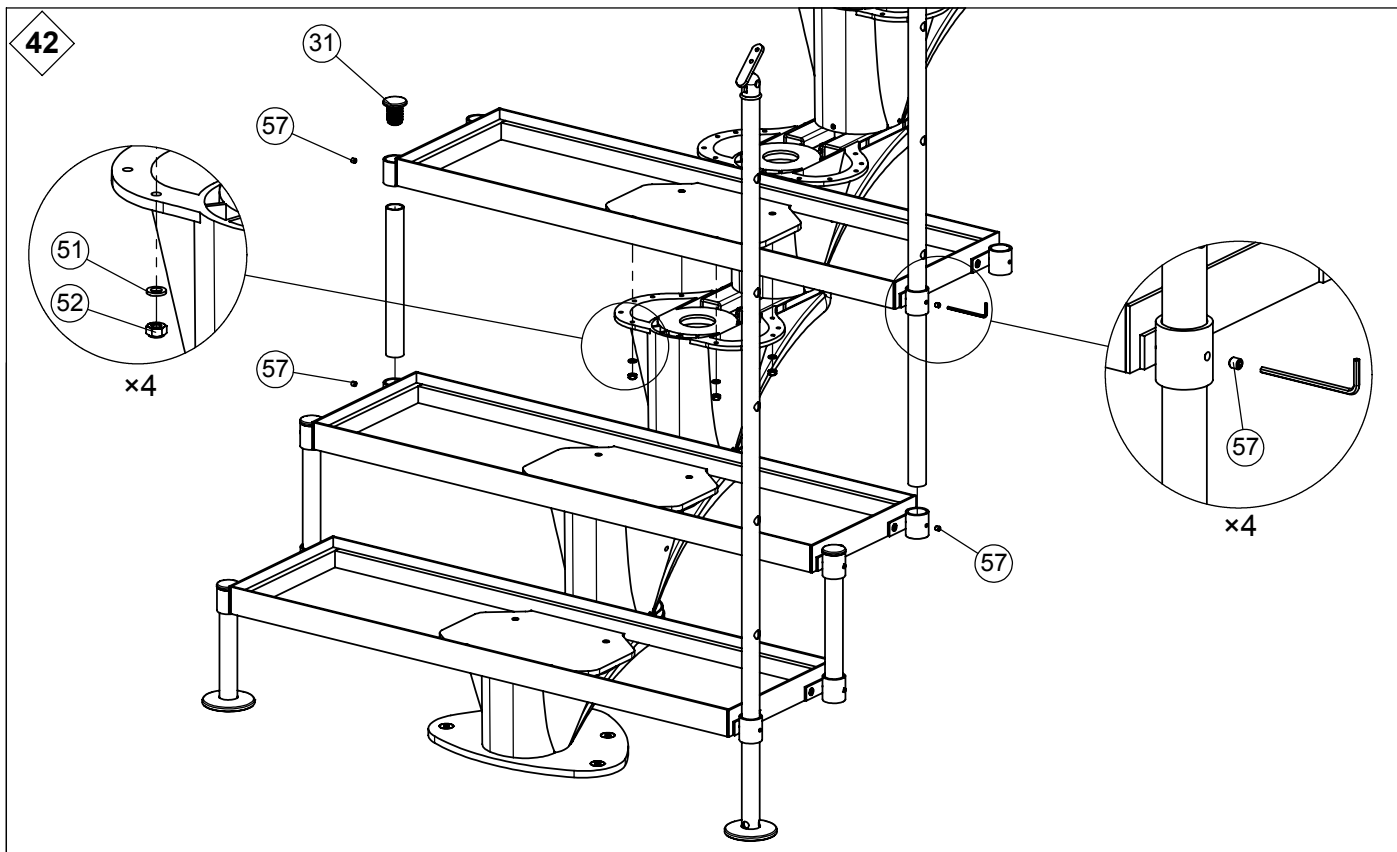
38



39







43 - 46

